

METHOD FOR EXAMINING REACTIVITY  
AND METHOD FOR DETECTING A COMPLEX

5 This application is a division of U.S. Patent Application No. 09/942,662, filed August 31, 2001, now abandoned, which is incorporated herein by reference.

BACKGROUND OF THE INVENTION

Field of the Invention

10 The present invention is directed to examining multiple specimens at a time for multiple items, and provides a method in which matrix substrates with biological samples having different properties and origins bound thereto are prepared, and on each matrix region, oligonucleotides having different 15 sequences, proteins or drugs are spotted in an array, whereby multiple specimens are examined at a time for multiple items.

The present invention also relates to a method in which, by using an oligonucleotide having a known base sequence as a detection probe to detect whether a complex is formed by 20 intermolecular bond with this oligonucleotide, detection is made as to whether or not components having a capability of bonding to the above described detection probe are contained, and to a detection substrate having the oligonucleotide as a detection probe fixed on its surface, which is used 25 exclusively for this detecting method.

Related Background Art

In identification of partial sequences included in the base sequence of a nucleic acid molecule, detection of a target nucleic acid contained in a sample originated from an 30 organism or identification of genus or species for various bacteria based on the characteristics of the gene DNA of the

5 bacteria, a procedure may be used in which two or more probe  
DNAs having known base sequences are used to detect whether or  
not the nucleic acid molecule is a nucleic acid molecule  
specifically binding to each probe DNA, namely making  
hybridization with each probe DNA. As an effective approach  
10 to performing speedily and accurately examination of the two  
or more probe DNAs by the hybridization method, a procedure is  
proposed in which a probe array of two or more probe DNAs  
arranged regularly on a solid phase is used to detect at a  
time whether or not the nucleic acid molecule is a nucleic  
15 acid molecule specifically binding to each probe DNA.

Among common methods for producing such probe arrays, as  
described in European Patent No. 373203 (EP 0373203 B1) for  
example, methods are known in which predetermined nucleic acid  
probes are synthesized in an array form on a solid phase, and  
20 methods in which a plurality of nucleic acid probes  
synthesized in advance is supplied in an array form on the  
solid phase.

Prior technical documents disclosing the former methods  
include, for example, U.S. Patent No. 5,405,783. Also, as one  
25 example of the latter methods, a method in which cDNAs are  
arranged in an array form on a solid phase using  
micropipetting is disclosed in, for example, U.S. Patent No.  
5,601,980 and "Science", Vol. 270, pp. 467, (1995).

The probe array that is prepared ~~with~~using these methods  
30 may be an array ~~such that~~in which nucleic acid probes are  
arranged on a solid phase at a high density of 10000 or more  
probes per square inch. ~~Hybridization~~A hybridization reaction  
with multiple probes ~~are~~is carried out at a time by dipping  
this high-density probe array into a specimen solution, and in  
35 so doing, the base sequence of genes is analyzed based on the  
base sequence of nucleic acids ~~making hybridization~~that

5     hybridize. This method has an advantage in that probes are  
arranged in a high density on a substrate efwith a small  
area, thereby making it possible to conduct a multiple-item  
examination at at the same time with a small amount of samples  
to reduce the burden associated with sampling from the  
10    subject.

As a method of preparing the high-density probe array for  
the above described application on the substrate by the DNA  
synthesis process, a method in which a photolithography  
technology is applied is disclosed in the aforesaid U.S.  
15    Patent No. 5,405,783, but highly advanced equipment is  
required for implementing this method, and the method is not  
easy enough for anyone to use.

Also, in the case where the number of specimens is large  
but the number of required examination items is not so large,  
20    the integration degree of DNA probes on the probe array  
corresponding to the number of examination items does not need  
to be very high. Rather, there may be cases where it is  
necessary to prepare a large number of probe arrays with a  
small number of desired DNA probes fixed, using a simpler  
25    method.

Actually, in the field of clinical examination, there are  
not necessarily many cases where examinations for more than  
10000 items are required. For example, in the case of group  
health examination and the like, there may be cases where it  
30    is more important to examine a large number of specimens with  
a limited number of items. For examining a large number of  
specimens in this way, a system is required such that presence  
of diseases can be speedily examined through comparison with  
standard samples with respect to each specimen.

35    In addition, the amount of a DNA specimen is generally  
small as compared to that of an oligonucleotide capable of

5 being synthesized and used in the probe. For using it in a  
normal form in which the probe array substrate is dipped into  
the specimen solution for a hybridization reaction, the amount  
of specimen DNA allowing the substrate to be dipped  
sufficiently is required. Therefore, the size of the DNA  
10 probe array substrate is limited depending on the amount of  
specimen DNA, and thus the array needs to be highly dense.  
Alternatively, as a result of diluting the specimen solution  
to ensure its volume for the size of the probe array  
substrate, the concentration of DNA in the specimen solution  
15 is reduced, and a procedure is adopted ~~ef~~for prolonging the  
reaction time to ~~make compensation~~compensate for the reduced  
concentration.

Also, since the amount of sampled specimens is limited  
inherently because the specimen is an extract from tissues,  
20 and because it is subjected to pre-processing for making a  
specimen solution for use in the hybridization reaction,  
specifically, extraction of nucleic acid, single-strand  
formation thereof, and process for labeling, the amount of  
finally obtained samples is very small. In order to ~~make~~  
25 compensationcompensate for that, the sample is subjected to  
processing for amplification of the amount of DNA, such as  
amplification processing by PCR reaction, before it is used  
for examination and studies. However, there exists a  
disadvantage in that because ~~primers~~ separately prepared  
30 primers are required for carrying out a PCR reaction, such  
processing can be applied only to specific genes of which  
primer sequence is known. In addition, there exist sequences  
that can easily be amplified and sequences that can hardly be  
amplified in the process of PCR reaction, and thus, the  
35 efficiency of reaction (rate of amplification) is not uniform.  
For example, in the case where the content of a specific mRNA

5 in the total amount of extracted mRNA is examined to determine diseases or like based on the content, standard samples providing criteria should be always prepared to make correction on the above described amplification rate.

10 Although the amount of the specimen solution required for a hybridization reaction decreases as the size of the substrate is reduced, there is a limitation on downsizing of the substrate in association with handling. Specifically, it is possible in principle to enhance array density and reduce the number of probes to be placed on the array to downsize the 15 substrate, but if an extremely small substrate is used, a dedicated handling apparatus is required in the process of processing such as hybridization reaction and detection thereafter, which cannot be practical.

20 Also, for examining cDNA for mRNA that is transcribed with reflection of the process of development of a certain organism, cDNA for mRNA that is transcribed with reflection of each phase in the process of culturing a certain cell, cDNA for mRNA that is transcribed by interaction with drugs, and so on, a DNA array with multiple types of test samples arranged 25 is used. Examples of arraying this test sample are described, for example, in the above described "Science", Vol. 270, pp 467, (1995). In this case, test samples arrayed on the substrate are dipped using as a probe solution the labeled DNA of known sequence that is derived from genes having a specific 30 function, whereby a hybridization reaction is carried out.

35 If a plurality of items is to be examined at a time using this methodology, DNA probes labeled with different types of fluorescent reagents (fluorochromes) should be prepared depending on the number of items. When a detection is made, those different types of fluorescent reagents (fluorochromes) must be ~~detected as~~ distinguished from one another, and

5 therefore, their wavelengths and the like should be different as a matter of course. Of course, detection filters corresponding to respective fluorescent reagents (fluorochromes) are also needed for a detector.

10 This need for a simultaneous examination of multiple items for multiple specimens is not characteristic exclusively of a hybridization reaction among genes (DNA).

15 For example, it is also important to examine multiple items with a small amount of samples as to the interaction between genes and other substances, such as interaction between genes and proteins (DNA binding proteins) and screening of chemicals that are bound to genes. Detection of former DNA binding proteins is used to elucidate the control mechanism of gene expression by proteins, such as transcription accelerators ~~but~~. However, in the present 20 situation, methods in which DNA fragments are bound to proteins, and thereafter complexes are analyzed by gel electrophoresis, are adopted. In this method, the number of specimens that can be analyzed at a time is limited due to the usage of gel electrophoresis, and considerable time is 25 required for analysis.

30 For the field of drug development ~~of drugs~~, there may be cases where an examination of interaction between genes and administered drugs constitutes an important item in the progress of research, but it takes relatively much a large amount of time and ~~effort~~ effort to obtain chemically synthesized products for use in drugs to be researched, and it can be considered that a reduction in the amount of drugs to be used in screening results ~~in~~ is a significant improvement in efficient ~~efficiency~~ of their research.

35 As introduced above, there are cases where when a complex is formed using an interaction between two substances, such as

5 hybridization between DNAs, formation of a complex of DNA and  
a protein, and interaction of a drug compound with gene DNA,  
or the presence or absence of the interaction causing a  
complex to be formed, is examined, the amount of samples of  
one of those two substances is limited, and the limited amount  
10 of samples should be used to conduct a series of desired  
examinations across multiple types as to the presence or  
absence of formed complexes. That is, development of an  
examination method in which consumption of samples required  
for individual examinations can be reduced to carry out the  
15 examination across multiple types more efficiently within a  
limited amount of samples is desired.

#### SUMMARY OF THE INVENTION

An object of the first invention is to provide a method  
of examining multiple specimens at a time for multiple items,  
20 for example a method in which matrix substrates with  
biological samples having different properties and origins  
bound thereto are prepared, and on each matrix region,  
oligonucleotides or proteins having different sequences and  
drugs are spotted in an array form, whereby multiple specimens  
25 are examined at a time for multiple items.

Another object of the invention is to provide a method in  
which multiple specimens can also be examined at a time for  
multiple items in a similar way for interaction between  
chemicals, especially drugs, and cDNA, binding of proteins to  
30 cDNA and the like.

An object of the second invention is to provide a new  
method in which an oligonucleotide ~~of which~~with a known base  
sequence ~~is known~~ and which can be obtained relatively easily  
is used as a detection probe ~~and when~~. When, for a limited  
35 amount of sampled specimens, the presence or absence of a

5 bonding capability to the above described oligonucleotide as  
a detection probe or the degree of the bonding capability is  
examined by the presence or absence of complexes formed  
between those two substances, or efficiency thereof is  
evaluated, consumption of specimens required for evaluation  
10 for each type of oligonucleotide as a detection probe can be  
reduced. In addition, the invention also has an object to  
provide a detection substrate with the above described  
oligonucleotide being fixed as a detection probe in a  
predetermined region of its surface, which is used exclusively  
15 for the method, and to provide a method of preparing the  
detection substrate.

The examination method of the first invention capable of  
achieving the above described objects is a method in which a  
reactivity between a first sample and a plurality of second  
20 samples having different properties from one another is  
examined at a time,

characterized in that in a defined region on a substrate  
with the first sample bound on the entire surface in advance,  
the second samples are placed independently of one another as  
25 spots having a smaller size than the above described defined  
region, and then the reactivity between the above described  
first sample and each of the second samples is tested.

The matrix of biological samples related to the invention  
that is usefully used for the above examination method is  
30 characterized in that two or more types of biological samples  
of different origins exist in respective matrix regions  
separated on the substrate.

According to the invention, a substrate with biological  
samples having different properties and origins (e.g. nucleic  
35 acids and proteins) bound in a matrix form in advance can be  
provided.

5        There is also provided a method in which DNA probes like  
oligonucleotides, cDNAs, proteins or chemicals are spotted in  
an array form on the above described substrate with  
biological samples having different properties and origins  
placed in a matrix form to carry out the reaction, and the  
10      presence or absence of another sample bound to a certain  
biological sample, the degree of the bonding, and the presence  
or absence of interaction is quickly examined for multiple  
items at the same time and speedily.

15      In this method, the area occupied by one specimen is very  
small, because two or more types of specimens are placed on  
one substrate. Therefore, there is an advantage in that the  
amount of required cDNA may be very small as compared to the  
case where the hybridization reaction is carried out using a  
conventional DNA array with an enormously large number of DNA  
20      probes bound in an array form in advance. Also, there is  
neither a limitation on the size of the DNA array substrate  
nor an inconvenience for in handling.

25      Also, by providing a method in which examination can be  
carried out even with a small amount of samples, the method  
opens the door to areas in which examination could not be  
carried out, because conventionally, a sufficient amount of  
samples cannot be obtained, for example, a new examination  
area in which mRNA obtained from tissues is directly examined.

30      In addition, according to the invention, a method in  
which chemicals, proteins and nucleic acids can be examined at  
the same time under the same reaction condition on the same  
substrate.

35      A method of detecting object components in test samples  
according to the second aspect of the invention is a method in  
which using as a detection probe oligonucleotide of which with  
a known base sequence is known, complexes formed between the

5 above described oligonucleotide and the object components are detected to examine whether or not the object components ~~having a capability~~capable of binding to the above described oligonucleotide are contained in the liquid test samples, or evaluate the degree of binding capability thereof,

10 characterized in that there is at least one type of the above described oligonucleotide used as a detection probe, ~~of which~~ with a known base sequence ~~is known~~,

there are at least two types of test samples to be examined, and

15 a detection substrate with the above described one or more types of oligonucleotide for detection probes bound to predetermined sections respectively on a predetermined solid substrate is used.

20 ~~the~~The above described method ~~comprising~~comprises steps of:

spotting a plurality of predetermined amounts of sample solution for each spot so that a predetermined array shape is formed in the spotted position, for each of the above described two or more types of test samples, in each section

25 with the oligonucleotide ~~for detection~~to detect probes bound in advance;

detecting the presence or absence of complexes formed between the above described oligonucleotide and the object component, for the above described plurality of spots for each test sample, respectively; and

30 determining whether or not the object component ~~having a capability~~capable of binding to the above described oligonucleotide is contained, or the degree of the capability of binding, based on the result of the above described

35 detection.

5        Also, the present invention provides a detection  
substrate that is exclusively used when the above described  
method of the invention is carried out. That is, the  
detection substrate of the present invention is a detection  
substrate with two or more oligonucleotides having known base  
10      sequences different from one another fixed on a solid  
substrate, characterized in that:

      the above described plurality of oligonucleotides are  
bound and fixed in predetermined sections, respectively, so  
that one type of oligonucleotide exists in each section, and

15      a plurality of the above described sections in which  
oligonucleotides are fixed is placed in a matrix form on the  
surface of the above described solid substrate.

      The method of preparing the detection substrate of the  
present invention is a method suitable for preparation of the  
20      above described detection substrate of the invention, and  
specifically, is a method of preparing a detection substrate  
with two or more oligonucleotides having known base sequences  
different from one another fixed on a solid substrate,  
characterized in that:

25      for the above described solid substrate, a substrate  
with a plurality of sections separated in a matrix form in  
advance formed on the surface thereof is used,

      the above described a plurality of oligonucleotides is  
supplied into predetermined sections in predetermined amounts  
30      using printing by an ink jet process, respectively, so that  
one oligonucleotide is present in each section, and

      the supplied oligonucleotides are fixed in the  
predetermined sections.

5 BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 shows one example of an arrangement aspect of defined regions on a substrate in the present invention;

FIGS. 2A and 2B show one example of matrices in the present invention, wherein FIG. 2A is a plan view, and FIG. 2B 10 is a 2B-2B sectional view thereof;

FIG. 3 is a schematic explanatory view of a specimen solution discharging method by a bubble jet process that is an embodiment of the present invention;

FIG. 4 is a sectional view of a bubble jet head 105 taken 15 in the 4-4 line in FIG. 3;

FIG. 5 shows a layout of 64 discharged DNA probes on each black matrix;

FIG. 6 shows one example of detection substrates of the present invention, illustrating schematically a situation in 20 which sections in which oligonucleotides being detection probes are fixed are arranged in a matrix form, and a plurality of cDNAs are spotted in a two-dimensional array form onto each section as detection samples;

FIG. 7 illustrates schematically arrangements of 25 respective probes in the detection substrate with 64 DNA probes bound to sections arranged in the form of a 8 x 8 matrix, respectively;

FIG. 8 shows schematically a pattern of a spot ~~array of~~ ~~total~~ 64 x 64 array in which 64 test samples are spotted in 30 the form of a two-dimensional 8 x 8 array on each section, for the detection substrate on which sections with probes fixed therein are arranged in the form of the 8 x 8 matrix;

FIG. 9 shows schematically a result of spotting 64 test samples in the form of the two-dimensional 8 x 8 array on each 35 section for 64 probes fixed in sections arranged in the form

5 of the 8 x 8 matrix to carry out the hybridization reaction;  
and

10 FIG. 10 shows an example of the structure of sections  
delimited by hydrophobic frame-structured walls provided on  
the detection substrate of the present invention, and arranged  
in the form of the 8 x 8 matrix.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

One embodiment of the present invention will be described  
below referring to FIG. 1. FIG. 1 shows a substrate surface  
with 64 defined regions formed thereon, wherein each region  
15 (matrix) measures 1 mm by 1 mm, and a space x between regions  
can be selected freely. For methods of preparing biological  
sample binding matrix substrates, for example, a method can be  
used in which the solution of a first sample (e.g. biological  
sample) is printed on the entire surface of defined regions on  
20 the substrate as a "solid print pattern" by coating and ink  
jet processes, or is supplied by methods, such as chemical  
synthesis on the substrate, and is bound in a matrix form on  
the substrate through adsorption to the substrate or chemical  
reaction between functional groups existing in the biological  
25 sample and functional groups existing on the substrate.

Furthermore, the situation in which the first sample is bound  
on the entire surface of defined regions means a situation in  
which the first sample is bound across the entire surface,  
such that when a second sample and samples thereafter are  
30 supplied in these defined regions, these reactions occur  
without being limited to the positions in the above described  
regions in which the samples are supplied. For example, the  
first sample may be fixed in layered form on the entire  
surface, or the masses of molecules constituting the first

5 sample may be dispersed on the entire surface in high density with micro-spaces being kept among them.

10 The defined regions on this substrate may previously be provided on the substrate as a well constituted by sections separated in a pattern formed by walls of hydrophobic compounds.

15 Also, when using a substrate with nucleoside nucleic acid (cDNA) being a biological sample fixed thereon as the first sample, two or more probe DNAs possibly included in cDNA are contacted with cDNA on the substrate as the second sample and samples thereafter, ~~and products.~~ Products of the reaction with the above described probes are detected on the above described solid phase to detect the presence or absence of probe DNA sequences in the above described cDNA, two or more probes are supplied in an array form as mutually 20 independent spots in each matrix with various kinds of cDNA bound in the defined regions, thereby making it possible to perform simultaneous detection with two or more probes.

25 Also, on the nucleic acid (cDNA) matrix, two or more types of chemicals or proteins that are possibly bound to cDNA are contacted with the probe DNA on the substrate as mutually independent spots, thereby making it possible to perform a multiple-item examination composed of these reactions at ~~at the~~ the same time. Multiple-item screening of DNA binding proteins and DNA binding chemicals can be performed at ~~at the same~~ the same time 30 by detecting the presence of binding of chemicals or proteins to probes on the solid phase.

35 The present invention is characterized by supplying probe DNA, proteins and chemicals in a form of droplets of small amounts on the matrix on which biological samples, such as cDNA are applied, wherein different types of samples are

5 arranged in an array form, thereby making it possible to perform simultaneous multiple-item processing.

Combinations of the first sample fixed in advance on the substrate and the second sample and sample thereafter that are reacted with the first sample may include the following  
10 combinations.

Specific examples of the matrix or the like formed of defined regions on the substrate for use in the present invention will be described below.

+Shapes of ~~matrices with biological samples bound thereto~~  
15 ~~Matrices with Biological Samples Bound Thereto~~

The shapes of matrix patterns are not particularly limited, ~~and may include any shapes, but shapes such as~~ ~~but~~ linear, ~~squares~~ square and rectangular shapes are ~~preferable~~ preferred in that they can be treated irrespective of how specimens are supplied, ~~in consideration of convenience at the time of supplying specimens on the created substrate.~~ Of course, ~~forms~~ shapes such as circles and ellipses will cause no problems.

Materials that are fixed to the substrate as a first sample may include unknown base sequences derived from organisms, cDNA libraries, mRNA libraries, sets of two or more DNA and RNA, known DNA and RNA synthesized or derived from organisms or sets thereof, chips of cloned oncogenes, protein fractions including at least one type of protein derived from organisms, proteins of single type, mixtures of known proteins of different types, and chemicals.

+Density of ~~matrices with biological samples bound~~  
35 ~~Matrices with Bound Biological Samples~~

The density of matrices is not particularly limited, but for a preferred form, the density of 400 per centimeter square is preferable. For this preferred density of  $400/\text{cm}^2$ , the

5 size of one matrix is a 500  $\mu\text{m}$  square in the case of a square  
form/shape. If samples to be arranged as spots on the array  
are arranged as spots with diameters of 100  $\mu\text{m}$  in diameter, 25  
spots are arranged in total with, 5 spots high by 5 spots  
wide. Also, if the diameter of sample solution is 20  $\mu\text{m}$ , the  
10 number of spots that can be arranged in a row is 25, and 625  
spots can be arranged in total.

~~(Preparation of a substrate with biological samples bound thereto)~~  
Substrate with Biological Samples Bound Thereto

Samples originated from organisms (biological samples)  
15 include nucleic acids and proteins. Nucleic acids include,  
for example, mRNA and cDNA, and methods for binding them on  
the substrate include a method in which a nucleic acid  
extracted and purified in advance is applied to the substrate  
to fix the nucleic acid by adsorption and an electrostatic  
20 bond, and a method in which the nucleic acid is fixed by  
providing a covalent bond ~~through~~ through a chemical reaction  
with functional groups on the substrate using amino groups of  
the nucleic acid ~~has~~.

The method using negative electric charges of DNA is a  
25 method in which the nucleic acid is electrostatically bound to  
a solid carrier subjected to a surface treatment with poly  
positive polymeric ions, such as polylysine, polyethyleneimine  
and polyalkylamine, and then blocking of excessive positive  
ions is carried out, which is generally used.

30 ~~(Types of functional groups of solid phases and nucleic acids)~~  
Types of Functional Groups of Solid Phases and Nucleic Acids

Combinations of functional groups that are used for  
fixation include, for example, a combination of epoxy groups  
35 (on solid phase) and amino groups (amino groups in nucleic  
acid probe terminals or base groups). Methods for introducing

5 epoxy groups to the solid surface include, for example, a method in which polyglycidyl methacrylate having epoxy groups is applied to the solid surface composed of resin, and a method in which a silane coupling agent having epoxy groups is applied to the solid surface made of glass and is reacted with  
10 glass.

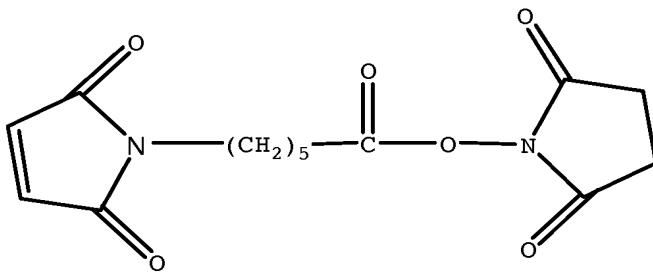
~~(Binding of proteins to the solid phase) Solid Phase~~

Methods of binding proteins to the substrate include methods using adsorption, as in the case of nucleic acid, and  
15 methods using electrostatic binding. Furthermore, methods of forming a covalent bond include methods those using SH groups of cysteine residues in addition to the above described methods using amino groups.

~~(Methods of fixation of proteins using thiol groups) Fixing Proteins Using Thiol Groups~~

Methods using cysteine residues for fixation of proteins include, for example, methods using combinations of maleimide groups and thiol groups (-SH). That is, the treatment is ~~done~~ performed so that the solid surface has  
25 maleimide groups, whereby thiol groups of cysteine residues supplied to the solid surface can be reacted with maleimide groups of the solid surface to fix proteins.

~~For methods of introducing maleimide groups to the solid surface, a various~~ Various kinds of methods may be used, and  
30 ~~this~~ this to introduce maleimide groups to the solid surface. This can be achieved by, for example, reacting an aminosilane coupling agent with a glass substrate, and then reacting its amino groups with a reagent containing N-(6-maleimidocaproyloxy) succinimide) expressed by the following  
35 structural formula (EMCS reagent: manufactured by Dojin Co., Ltd.)



For As another example, a reagent containing succinimidyl 4-(maleimidophenyl) butyrate can be used to react with amine groups, preferably amino groups.

~~(DNA matrix structures composed of hydrophobic matrices)~~

10 DNA Matrix Structures Composed of Hydrophobic Matrices

For As an additional form of fixation of fixing biological samples, a method can be used in which a well composed of, for example, hydrophilic and hydrophobic matrices is formed on the solid surface, a structure to prevent coupling among spots is provided in advance, and the DNA probe is supplied in the well to carry out a coupling reaction.

~~(Materials of matrices/wells)~~ Matrices/Wells

When a probe solution is put on the separated matrix to carry out the coupling reaction, it is preferable that portions constituting the well is are hydrophilic, and portions corresponding to the wall surface of the well and the partition between the well and a neighboring well are composed of materials whose surfaces are less compatible with the probe solution. Due to such a treatment, the probe solution can be smoothly supplied to a desired well even if some positional deviation occurs when the probe solution is supplied to the well.

One example of matrices a matrix in this embodiment is shown in FIGS. 2A and 2B. FIG. 2A is a plan view, and FIG. 2B is a 2B-2B sectional view thereof. This matrix has a structure in which a matrix pattern 125 having a frame structure with formed recesses 127 (wells) placed in the form of a solid phase 103 is provided. The wells 127 separated from one another by the matrix 125 (height) are provided as

5 through-holes (cut-off portions) in the matrix pattern, ~~of which~~. The side of the matrix pattern is constituted by ~~heightsheight~~, and ~~of which~~ the bottom 129 has the exposed surface of the solid phase 103. The portion of the exposed surface of the solid phase 103 forms a surface that can be  
10 coupled to the probe, and the probe is fixed in a predetermined recess.

Materials forming the matrix pattern include, for example, metals (chrome, aluminum, gold, etc.) and resins. They include resins, such as acryl, polycarbonate, 15 polystyrene, polyimide, acrylate monomers and urethane acrylate, and photosensitive resins, such as photoresists having black dies and black pigments contained therein. For specific examples of photosensitive resins, UV resists, DEEP-UV resists, ultraviolet cured resins and the like can be used. 20 UV resists may include negative resists, such as cyclized polyisoprene-aromatic ~~pisazidebisazide~~ resists, phenol resin-aromatic azide compound resists, and positive resists, such as novolac resin-diazonaphthoquinone resists.

DEEP-UV resists may include, for example, radiation dispersion type polymer resists, such as polymethyl methacrylate, polymethylene sulfone, polyhexafluorobutyl methacrylate, polymethyl ~~isopropenilisopropenyl~~ ketone and bromo poly 1- trimethylcylilpropine, and dissolution inhibiting resists, such as cholate o-nitrobenzyl ester as 30 positive type resists, and may include ~~polovinylphenol~~polyvinylphenol-3-3'-diazidediphenylsulfone, and polymethacrylate glycidyl as negative type resists.

Ultraviolet cured resins may include polyester acrylate, epoxy acrylate and urethane diacrylate containing 35 approximately 2 to 10% by weight of one or more types of photopolymerization initiators, which are selected from benzophenone and substituted derivatives thereof, oxime compounds, such as benzyl, and so on.

For curbing reflection by the material forming the matrix during detection, light-blocking materials can be effectively 40

5 used ~~for materials forming~~ to form the matrix pattern. For this purpose, it is effective to add black pigments in the above ~~described resin, and for~~. Examples of black pigments, that can be used are carbon black and black organic pigments can be used.

10 Here, if the matrix 125 is composed of resin, the surface of the matrix 125 is hydrophobic. This structure is preferred when an aqueous solution is used as a solution containing probes to be supplied to the well. That is, even if the prove solution is supplied to the well, the prove solution is  
15 supplied to a desired well quite smoothly. Also, if different probes are supplied among adjacent wells at ~~at the same~~ time, intermingling (cross ~~contamination~~) of different probe solutions supplied among these wells can be prevented.

20 The thickness of the matrix (height from the solid surface) is determined in ~~the~~ light of the matrix pattern forming process and the volume of the well, but it is preferably in the range of 1 to 20  $\mu\text{m}$ . Particularly, it can be considered as a thickness range ~~allowing that effectively prevents~~ cross ~~contamination to be prevented effectively~~ when  
25 the probe solution is supplied to each well ~~through~~ through an ink jet process.

~~+Types of samples~~ Samples to be ~~spotted~~ Spotted

30 Samples to be spotted as droplets onto the above = described matrices of biological samples include probe nucleic acids, proteins and chemicals, such as drugs.

For probe nucleic acids, in addition to deoxyribonucleic acid, any ~~type~~ type of nucleic ~~acids~~ acid, such as ribonucleic acid and peptide nucleic acid, may be used as long as ~~they have it has~~ they have nucleic acid bases. The length of the  
35 oligonucleotide probe is not particularly limited, but it is preferably in the range of 10 mer to 50 mer for carrying out an accurate hybridization reaction with cDNA.

For proteins, their own fluorescence can be used to detect DNA bonding proteins.

5 Some chemicals can also be detected with their own  
fluorescence.

~~(Method of preparing sample arrays)~~ Preparing Sample  
Arrays

10 Methods of spotting sample solution on defined positions  
in the size of several tens to several hundreds of microns  
include a pin system, an ink jet system and a capillary  
system.

15 The pin system refers to a method in which the sample is  
attached to the pin tip, for example, in such a manner that  
the pin tip is contacted with the surface of the solution  
including the sample, and then the tip is mechanically  
contacted with the solid phase, thereby preparing a sample  
array. The capillary system using a capillary is such that  
the sample solution once sucked up to the capillary is  
20 mechanically contacted with the solid phase through the tip of  
the capillary as in the case of the pin system, thereby  
supplying the sample solution in an array form. For these  
spotting operations, various ~~apparatuses~~ commercially  
available apparatuses from various companies may be used.  
25 These methods are considered as most preferable ~~methods~~ in the  
sense that any sample DNA can be supplied. However, as for  
quantification, the problem may be ~~unsolved~~ in that viscosity  
varies depending on the length and concentration of DNA. For  
proteins, these methods are also preferred in the sense that  
30 they are deposited independently of the size and viscosity of  
molecules, but not suitable for ~~quantitative~~quantitative  
analysis.

~~(Outline of sample array preparing methods through the  
ink jet process)~~

35 Outline of Sample Array Preparing Methods Through the Ink  
Jet Process

Samples capable of being discharged in an ink jet process  
include chemicals in addition to nucleic acids and proteins.

40 In the ink jet process, because a shearing force is  
exerted, the length of dischargeable nucleic acids and the

5 size of dischargeable proteins are often limited. However, ~~itthis process~~ is superior in quantification to the pin system and capillary system, and is used more suitably than other systems with respect to the discharge of chemicals.

10 Dischargeable nucleic acids are limited to those with a relative length to bases of 5 kb or smaller, and dischargeable proteins are limited to those of 1000 K daltons or less. As for chemicals, any chemicals can be discharged.

15 ~~For liquids for discharge to~~ Any liquid can be used for discharging and supplying samples with ink jets, ~~any liquid~~ can be used as long as ~~itthis liquid~~ is capable of being discharged from ink jets, ~~and the.~~ The above described liquid discharged from the head is shot ~~into~~ a predetermined position, ~~and in the state of.~~ When being mixed with nucleic acid probes and during discharge, the above described nucleic 20 acid probes are not damaged.

25 ~~And, in~~ In terms of dischargeability from the ink jet, particularly from the bubble jet head, ~~for with respect to~~ the properties of the above described liquid, it is preferable that its viscosity ~~is be~~ in the range of 1 to 15 cps and its surface tension ~~is be~~ 30 dyn/cm or larger. Also, if the viscosity is in the range of 1 to 5 cps and the surface tension is in the range of 30 to 50 dyn/cm, the ~~position~~positions in which the liquid is spotted on the solid phase ~~is are~~ extremely accurate, ~~allowing the method to be used~~ 30 ~~particularly suitably.~~

35 Therefore, if the stability of the nucleic acid during discharge or the like is taken into consideration, a nucleic acid probe of, for example, 2 to 5000 mer, particularly 2 to 1000 mer, is preferably contained in the solution ~~in~~ ~~concentrations~~at a concentration of 0.05 to 500  $\mu$ M, particularly 2 to 50  $\mu$ M.

40 FIG. 3 is a schematic explanatory view of a specimen solution discharging method through the bubble jet process ~~that, which~~ is one embodiment of the present invention. In FIG. 3, reference numeral 101 denotes a liquid supplying

5 system (nozzle) retaining a solution, including a specimen, as  
a discharge liquid in such a manner that the solution is  
capable of being discharged, reference numeral 103 denotes a  
solid phase having a nucleic probe bound thereto with which  
the above -described specimen is reacted, and reference  
10 numeral 105 denotes a bubble jet head ~~having a function of~~  
~~giving that supplies~~ heat energy to the above -described liquid  
to discharge it, ~~which and~~ is a type of ink jet head.  
Reference numeral 104 denotes a liquid including the specimen  
discharged from the bubble jet head. FIG. 4 is a 4-4 line  
15 sectional view of the bubble jet head 105 in FIG. 3, ~~and in 3.~~  
In FIG. 4, reference numeral 105 denotes the bubble jet head,  
~~and reference.~~ Reference numeral 107 denotes a liquid  
including a specimen solution to be discharged, ~~and reference.~~  
Reference numeral 117 denotes a substrate portion having a  
20 heat generation portion to ~~give provide~~ discharge energy to the  
above -described liquid. The substrate portion 117 includes a  
protective layer 109 formed ~~by from~~ silicon oxide and the like,  
electrodes 111-1 and 111-2 formed ~~by from~~ aluminum and the  
like, an exothermic resistor layer 113 formed ~~by from~~ nichrome  
25 and the like, a heat storage layer 115, and a support 116  
formed ~~by from~~ aluminum having a good heat-release property.

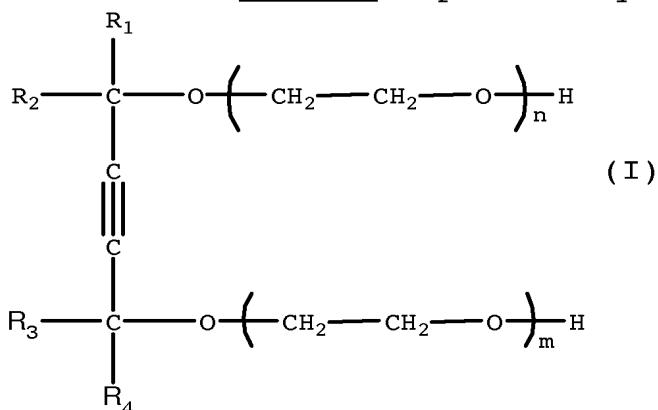
The liquid ~~107~~107, including the specimen, comes to a  
discharge orifice (discharge outlet) 119, and forms a meniscus  
121 with a predetermined pressure. Here, when electric  
30 signals are applied to the electrodes 111-1 and 111-2, a  
region (foaming region) denoted by reference numeral 123  
abruptly releases heat, and the liquid 117 contacted therewith  
is discharged and flies toward the solid surface 103. The  
amount of the liquid that can be discharged using a bubble jet  
35 head having such a structure varies depending on the size of  
its nozzle, but can be controlled approximately to 4 to 50  
picoliters, which is extremely useful as a means for placing  
specimen probes ~~in~~at a high density.

And, ~~in~~In terms of dischargeability from the ink jet,  
40 particularly from the bubble jet head, ~~for with respect to~~ the

5 properties of the above described liquid, it is preferable  
that its viscosity is be in the range of 1 to 15 cps and its  
surface tension is be 30 dyn/cm or larger. Also, if the  
viscosity is in the range of 1 to 5 cps and the surface  
tension is in the range of 30 to 50 dyn/cm, the positions in  
10 which the liquid is spotted in an exceedingly accurate  
position on the solid phase, allowing the method to be used  
particularly suitably are extremely accurate.

15 Therefore, if the stability of nucleic acid during  
discharge or the like is taken into consideration, a nucleic  
mer, acid of, for example, 2 to 5000 mer, particularly 2 to 1000  
mer, is preferably contained in the solution in  
concentrations at a concentration of 0.05 to 500  $\mu$ M,  
particularly 2 to 50  $\mu$ M.

20 ~~For the~~ The composition of a discharged liquid, the  
composition of liquid is not particularly limited, as long as  
the liquid has no substantial influence on the nucleic acid  
probe when it is mixed with the nucleic acid probe and when it  
is discharged from the ink jet, and it can be normally  
discharged to the solid phase using the ink jet, but  
25 preferable are. Preferable liquids including include glycerin,  
urea, thioglycol or ethylene glycol, isopropyl alcohol, and  
acetyl alcohenealcohol expressed by the following formula:



30 ~~In~~ In the above formula (I),  $R_1$ ,  $R_2$ ,  $R_3$  and  $R_4$  represent  
alkyl groups, specifically linear or branched alkyl groups  
having 1 to 4 carbon atoms,  $m$  and  $n$  represent integer numbers,

5 respectively, wherein m and n equal 0, or  $1 \leq m + n \leq 30$  holds, 30,  
and if  $m + n = 1$  holds, 1, m or n equals 0). 0.

10 Furthermore specifically, a liquid containing 5 to 10% by weight (wt%) of urea, 5 to 10 wt% of glycerin, 5 to 10 wt% of thiadiglycol, and 0.02 to 5 wt%, more preferably 0.5 to 1 wt%,  
10 of acetylene alcohol presented by the above formula (I) is may  
be suitably used.

15 The detecting method of the present invention is a method of detecting a complex formed between an oligonucleotide for detection probes and an object component, which is used for  
the purpose of making an evaluation/examination as to whether or not a component having capabilitycapable of binding to the  
oligonucleotide and forming a complex in a liquid test sample for use as a detection probe whose base sequence is known, and forming therewith a complex exists in a liquid test sample,  
20 and as to the degree of binding capability thereof if such a component exists in the sample. For detecting this complex, the oligonucleotide for detection probes is fixed in advance on the solid surface substrate, whereby this fixed oligonucleotide is bound to the object component contained in  
25 the test sample, and the formed complex is separated while it is fixed on the solid substrate, and on. On the basis of a methodology for detecting complexes using proper detecting means, the amount of test samples required at this time is reduced to a very low level, and also. Also, the detection  
30 accuracy and sensitivitysensitivity are kept at a sufficiently high level.

35 That is, in this methodology providing a base for the present invention, since surface density of the oligonucleotide for detection probes that is fixed on the solid surface substrate can be kept at a predetermined value, the amount of the formed complex is proportional to the

5 binding capability of the object component, and is also proportional to the concentration of the object component contained in the test sample that is contacted with the solid surface substrate and is made to act on the oligonucleotide. Taking advantage of this characteristic, the test sample is  
10 contacted only with the surface, with the oligonucleotide for detection probes actually fixed thereon, ~~and the~~. The contact area is limited to a certain leveldegree, whereby the amount of the used test sample is also limited to a certain leveldegree. Specifically, by adopting a means for spotting a  
15 predetermined minimal amount of liquid in the form of droplets, the contact area and the amount of liquid put thereon ~~is~~ are controlled with good reproducibility. The amount of the complex that would be automatically fixed on the solid surface substrate with formation is detected for this  
20 limited contact area, thereby achieving detection accuracy and ~~sensitiveness~~sensitivity that are essentially as high as those in the case of dipping ~~in the liquid test sample the whole of~~ ~~the~~ the entire solid substrate with oligonucleotide for detection probes fixed thereon in the liquid test sample.

25 The complex is detected by the label bound on the surface of the substrate. When a complex of the oligonucleotide and the labeled test sample is formed and the individual spots are sufficiently spaced from each other, detection can be carried out independently for each spot. Therefore, if given or  
30 larger spaces are provided between adjacent spots, even though there are spots for different test samples nearby, only spots for desired test samples can be selected to continue detection work without being influenced by those spots. In the detection method of the present invention, in order to satisfy  
35 reliably ~~this~~, the requirement that given or larger spaces be provided between adjacent spots, a defined array is formed in

5 the spot position as a result of providing predetermined  
spaces as spaces between spots, and a predetermined amount of  
sample solution is spotted for each spot to make the spot area  
(contact area) constant, or make the spot diameter constant to  
ensure reproducibility, because the shape of the spot (contact  
10 surface) is generally a circle. As a matter of course, for  
precluding the influence of adjacent spots, a space between  
spots is selected such that optical signals (fluorescent) and  
the like derived from the adjacent spots are not mixed in the  
detection system, in the light of the measured area (diameter  
15 in the measurement range) of the detection system selected as  
appropriate in accordance with the spot diameter. Also, as a  
matter of course, the detecting method of the present  
invention really shows its advantages in the case where there  
exist two or more types of test samples, and they are detected  
20 simultaneously.

On the other hand, on the surface to which a plurality of  
spots of such array forms is are provided, one type of  
oligonucleotide for detection probes should be fixed in at a  
uniform surface density. Also, for the section in which the  
25 oligonucleotide for detection probes is fixed, its area and  
shape are selected as appropriate in accordance with the above  
described array space and the total number of spots to be  
included in a series of arrays. It is also possible to  
provide sections having different oligonucleotides fixed  
30 therein in different regions on the detection substrate to be  
used, and to place a plurality of sections with two or more  
oligonucleotides fixed therein, respectively. That is, it can  
be said that the detecting method of the present invention  
becomes a more suitable method if used when two or more types  
35 of nucleotides are used as detection probes to carry out a  
series of evaluations simultaneously for a plurality of test

5 samples, with respect to two or more types of object components corresponding to respective oligonucleotides.

Generally, in such an evaluation, it is often the case ~~not~~ that the oligonucleotides for detection probes are predetermined while only an approximate number of test samples 10 to be evaluated is determined. In such a case, it is preferable that as a detection substrate with oligonucleotides for detection probes fixed thereon in advance, a detection substrate with two or more types of detection probes put thereon systematically, having on the substrate surface in a 15 matrix form sections in which respective oligonucleotides are fixed. In this detection substrate with fixed sections arranged thereon in a matrix form, the unit of a total number of spots that are made in an array form in each section is fixed, but a plurality of these units ~~of number of spots~~ can 20 be used to carry out the evaluation depending on the number of test samples to be actually evaluated, thus enhancing convenience in practice. Furthermore, for ~~the~~ each section arranged in a matrix form, a pattern formed by hydrophobic compounds is preferably provided in its ~~substrate~~substrate 25 to provide a form in which mutual regions are separated from one another.

In the detecting method of the present invention, nucleic acid molecules may be selected as object components to apply the same ~~to evaluation as to~~when evaluating whether or not 30 they are engaged in a double-strand formation ~~into~~in hybrid substances formed through a hybridization reaction with the oligonucleotide for detection probes. In this case, the method used is an effective method in which an evaluation is made at ~~at~~the same time even for multiple test samples, as to 35 whether or not nucleic acid molecules, including base sequences complementary to known base sequences ~~that~~of the

5 oligonucleotide for detection probes ~~has~~ are contained in the test sample. Alternatively, if two or more types of nucleotides for detection probes are provided, and one type of nucleic acid molecules ~~are~~is contained in each test sample, an evaluation can be made for the nucleic acid molecule ~~of~~  
10 ~~which~~with the still unknown base sequences ~~are still unknown~~, as to whether or not the nucleic acid molecule includes base sequences complementary to known base sequences ~~that~~of each oligonucleotide ~~has~~, which is effective, for example, ~~for~~as a means for ~~making~~ search~~searching~~ for a gene group having a set  
15 of homologies.

The detection substrate of the present invention is a DNA probe substrate with oligonucleotides for use in probes respectively bound to sections arranged in a matrix form in advance, ~~and particularly~~. Particularly for the substrate 20 ~~itself~~, the bottoms of sections separated by wells (walls) of the frame structure matrix patterns formed in advance by hydrophobic compounds are formed as hydrophilic surfaces, thereby making the binding of oligonucleotide easier. Also, by providing this hydrophobic wall, intermingling of DNA 25 probes among adjacent sections can be curbed more reliably.

Also, using these DNA probe substrates, the test sample is spotted in an array form on the matrix of the oligonucleotide to carry out the hybridization reaction, thereby providing a means for checking quickly whether or not 30 nucleic acid molecules ~~having complementarity with~~ complementary sequences are included in each test sample for a certain oligonucleotide probe.

In this method, since the number of test samples that are used in the hybridization reaction is determined ~~depending~~ 35 solely based on the number of spots, the size of the detection substrate is not limited, ~~and by~~. By using a substrate ~~of~~with

5     a large area, the section in which each probe is fixed can be  
widened, and the necessity to enhanceincrease density can be  
eliminated. Thus, since the section in which each probe is  
fixed can be widenedincreased, a wide range of methods can be  
used, such as methods in which a liquid containing probes is  
10 applied to, or printed as, a "solid printed pattern" through  
an ink jet process on defined regions on the substrate, or  
methods in which chemical synthesis is carried on the  
substrate, for means for binding of the probe/oligonucleotide  
on the substrate.

15     Also, considering that the probe/oligonucleotide is less  
expensive and easier to obtain than the test sample, no  
significant problem arises even if the area of the region to  
which oligonucleotide is bound is more or less increased, and  
in. In this case, with respect to a various kinds of test  
20 samples to be spotted, it is not necessary to always spot them  
inat a high density. Furthermore, when the test sample is  
spotted in small amounts, the concentration of the object  
component that is contained in the test sample is increased,  
whereby the hybridization reaction can be accelerated, thus  
25 making it possible to perform higha highly sensitive detection  
for a short time. In addition, application of the detecting  
method of the present invention will open the door to fields  
that could not be considered previously, because a sufficient  
amount of samples could not be obtained, for example a new  
30 field in which mRNA obtained from tissues is directly  
examined.

Furthermore, information of reactivity in association  
with the obtained hybridization reaction is analyzed/evaluated  
in terms of existence/notnon-existence of complementarity to  
35 various kinds of oligonucleotides/probes, with respect to  
nucleic acid molecules contained in a specific test sample,

5 thereby making it possible to carry out a detection ~~having that~~  
also functions similar to ~~those of the~~ conventional DNA arrays  
(hybridization reaction with multiple probes for one  
specimen).

Furthermore, the detecting method of the present  
10 invention provides a means for evaluating as object components  
the interaction between chemicals, in particular drugs and  
oligonucleotides, the bonding of proteins to oligonucleotides  
and the like, ~~and therefore.~~ Therefore, it can also be used  
as a means ~~making it possible to examine~~ for examining object  
15 components included in the test sample for multiple items,  
with respect to a large number of test samples. In addition,  
it provides a means ~~making it possible to carry out~~ for  
carrying out an examination on the same substrate at ~~at the same~~  
time and under the same conditions even for object components  
20 of different properties, such as chemicals, proteins and  
nucleic acids.

The detecting method of the present invention and the  
detection substrate for use exclusively therein will be  
described further in detail below.

25 ~~FIG. 6 is shown~~ shows an example of applying the  
detecting method of the present invention to an embodiment in  
which ~~using~~ cDNA is used as an object component, a. A hybrid  
substance is formed through a hybridization reaction with an  
oligonucleotide ~~of~~ with known base sequence that is used for  
30 detection probes. In the detection substrate shown in FIG. 6,  
a plurality of rectangular sections separated systematically  
in a matrix form in advance ~~is~~ are provided on the solid  
surface substrate ~~of~~ in a rectangular form. The rectangular  
sections are each spatially isolated by matrix compartments  
35 that are surrounding walls. DNA probes that are used for

5 hybridization/probes are each bound uniformly to the bottom surface of the rectangular sections.

Also, attached is an enlarged view showing schematically a situation in which a plurality of test samples including cDNA as an object component, for example two or more types of 10 cDNA solutions prepared based on m-RNAs collected respectively are spotted in the form of the two-dimensional array like a square matrix, in a section with the DNA prove fixed therein. The detection substrate, the detection probe, components to be detected and the like that are used in the detecting method of 15 the present invention will be described further in detail.

~~oligonucleotides that are used~~Used for ~~detection~~  
~~probes~~)Detection Probes

In the detecting method of the present invention, a deoxyribonucleic acid can be used for an oligonucleotide that 20 is used for detection probes. In addition thereto, a ribonucleic acid, a peptide nucleic acid and the like can be used. Types thereof are not limited as long as they have desired base sequences, ~~and~~ are capable of being bound to other molecules in those portions, and ~~also as long as they~~ 25 can be fixed on a solid substrate. Also, for portions excluding nucleic acid chains, those modified with non-nucleic acid atom groups and those having additional structures and ~~so~~ ~~on~~the like can also be used as long as the above described requirements are satisfied.

30 Furthermore, for this oligonucleotide that is used for detection probes, a desired amount thereof should be artificially prepared or collected, and its base sequence itself should be known. However, its nucleic acid part should have at least two bases. Its base length is not limited in 35 principle, but if the length exceeds that of 100 bases, ~~difficulty~~it becomes significantly more significant~~difficult~~

5 to use as its base length increases when fixationfixing on the solid substrate is to be carried out. Therefore, and therefore the base length is preferably restricted to that of 100 bases or less.

For example, when this oligonucleotide is subjected to a 10 hybridization reaction with, for example, nucleic acid molecules with the length of that are more than 100 bases long, the length of the oligonucleotide is preferably at least 10 mer for obtaining sufficient bonding. On the other hand, if the length exceeds 50 mer, it is difficult to set conditions 15 for controlling the detection of mismatching, thus making it difficult to select and detect only those that are fully matched. Thus, in order to detect mutations, the length is preferably 60 mer or smallerless.

Furthermore, the range of 10 mer to 60 mer is a 20 preferable range even when the oligonucleotide having desired base sequences, for example DNA is prepared through chemical synthesis.

~~(Shapes of sections with oligonucleotide fixed therein, which is arranged in a matrix form)~~

25 Shapes of Sections with Oligonucleotide Fixed Therein and Arranged in a Matrix Form

The shape of a section itself in which the oligonucleotide for detection probes is bound and fixed is not particularly limited. However, if considering that a test 30 sample is spotted in an array form on this section, generally a simpler shape rather than a complicated outside shape is preferably selected. In addition, also when the oligonucleotide is bound and fixed, generally, a simpler shape is preferably selected for providing a uniform surface density 35 in such a section, in termsview of working efficiency and convenience. Specifically, rectangular forms, for example, line forms, squares and rectangles, are preferably adopted.

5 Of course, in principle, forms whose perimeters are formed by curves, such as circles and ellipses, do not cause any problems.

10 On the other hand, in the detection substrate of the present invention, when two or more oligonucleotides that are used for detection probes are put on one substrate, sections in which they are fixed are preferably arranged in a matrix form, in ~~terms~~view of working efficiency and convenience. Also, preferably, the form and area of each section is unified, ~~and its area is also unified~~.

15 ~~(Density of sections arranged~~Sections Arranged in a matrix form)Matrix Form

The density of sections arranged in a matrix form is selected as appropriate depending on the number of oligonucleotides that are put on the detection substrate at a time. Moreover, but the density of 400 per centimeter square or less is preferable. If the density is  $400/\text{cm}^2$ , and the form of each section is a square, the size of each section is a  $500 \mu\text{m}$  square. If test samples are closely arranged in an array form as spots with diameters of  $100 \mu\text{m}$ , 25 spots are arranged in total with 5 spots high by 5 spots wide. Also, if the diameter of the spot is  $20 \mu\text{m}$ , the number of spots that can be arranged in a row is 25, leading to 625 spots in total. Since the detecting method of the present invention has more significant advantages when there ~~are~~is a large number of test samples and they are examined at ~~at~~the same time, the final object of the invention will be more satisfactorily achieved if the density of the section that is arranged is selected so that at least the upper limit of the number of test samples that can be spotted approximately equals the above described value.

40 For example, when the detecting method of the present invention is applied to test samples including cDNA, the number of test samples to be examined, specifically the total number of types of cDNA often is approximately as many as 3600. In this case, if the diameter of the spot is  $100 \mu\text{m}$ ,

5 the size of one section approximately equals a 6 mm square when 60 spots are arranged in rows and columns, respectively. Also, even if the diameter of the spot is 20  $\mu\text{m}$ , the size of one section should be a 1.2 mm square. In this way, in the  
10 detection substrate for use in the detecting method of the present invention, there are not a few cases of application objects where the density of sections that are arranged in a matrix form is preferably selected as 400 per centimeter square or less.

Furthermore, in the detecting method of the present invention, the test sample is spotted as droplets, and in the case where the diameter of the spot is 100  $\mu\text{m}$ , for example, the amount of liquid required for the droplet of one spot is about 25 picoliters. Even if the number of probes for use in examination is selected as 400 (for example, the number of  
20 sections of the matrix to be provided on the substrate is 400) for this spot size, the total amount of liquid required for the whole spots may be no more than 10 nanoliters for each test sample, thus making it possible to carry out an objective examination ~~items~~ with a minimal amount of liquid.

25 Also, in the conventional method, in which the detection substrate is dipped in the solution of the test samples, the amount of the required liquid ~~is dependent~~depends on the size of the substrate. Thus, and thus if the amount of the test sample is essentially very small, the size of the substrate  
30 should be reduced in accordance with the amount of liquid, and it is essential to highly integrate probes that are fixed on the substrate. On the other hand, in the detecting method of the present invention, the size of the substrate itself can be freely selected without allowing for the liquid amount of the  
35 test sample. In addition, when the oligonucleotide that is used for detection probes is fixed, the surface density should be ~~uniformed~~uniform as a matter of course. However, but it is not necessary to highly integrate a plurality of probes to fix them, ~~thus~~ making the fixing operation easier.

5        ~~(Fixation~~Fixing of ~~oligonucleotide~~Oligonucleotide on the  
substrate)Substrate

As means for fixing the oligonucleotide that is used for detection probes on the surface of the substrate, a method in which the oligonucleotide separately prepared in advance is supplied in predetermined sections by coating or printing to bind the oligonucleotide, or a method in which each oligonucleotide, specifically, a DNA probe or the like is synthesized in a solid phase on the substrate to prepare originally bound DNA, can be used. Furthermore, even in the case where the oligonucleotide is not DNA, but, for example, is ribonucleic acid or peptide nucleic acid, synthesis on the substrate can be carried out to bind the oligonucleotide as described ~~later~~below.

On the other hand, when the oligonucleotide, specifically DNA or ribonucleic acid, peptide nucleic acid or the like, separately synthesized or collected in advance, is used for detection probes, a process of fixing the oligonucleotide by covalent ~~bond~~bonding or ~~of fixing it by~~ electrostatic coupling on the surface of the substrate can be used.

25        ~~(Synthesis of~~Synthesis of ~~oligonucleotide~~Oligonucleotide on the  
substrate)Substrate

Synthesis of DNA on the substrate includes synthesis on the silicon substrate using photolithography as a methodology disclosed in U.S. Patent No. ~~5445934~~. ~~The U.S. Patent No.~~ ~~5445934~~ shows 5,445,934. This patent discloses a method in which high density DNA probe arrays are prepared by dividing the surface of the silicon substrate into very small areas, and synthesizing DNA for probes. On the other hand, in the detection substrate for use in the detecting method of the present invention, for example, the size of the section in which each probe is fixed may be a 0.5 mm square or larger. Thus, and thus it is not always necessary to enhance the density. However, also in the detection substrate of the present invention, photodecomposable protective groups, protective groups that are decomposed by chemicals and the

5 like, are bound to the nucleic acid in advance, and processes  
of masking, light exposure and reaction are repeated, whereby  
DNA chains can be synthesized on each section using the  
methodology described in ~~the U.S. Patent Publication No.~~  
~~5445934~~ U.S. Patent No. 5,445,934 in which four types of  
10 nucleic acid bases are bound for each base to stretch the DNA  
chain having desired base sequences.

~~(Fixation of oligonucleotide synthesized or collected in  
advance)~~

15 Fixing Oligonucleotide Synthesized or Collected in  
Advance

As means for carrying out ~~fixation~~the fixing using  
electrostatic coupling, a method in which polylysine,  
polyethyleneimine and polyalkylamineaone on the solid surface  
substrate are subjected to blocking using the negative charge  
20 of DNA is generally used.

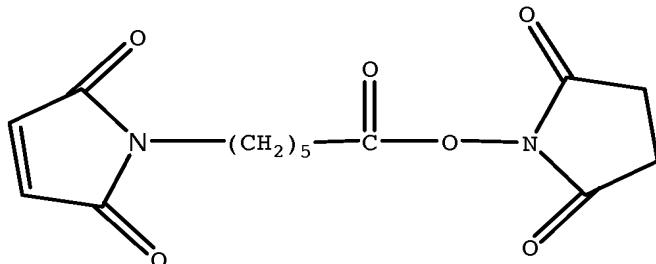
However, in the case of the oligonucleotide with a base  
length of 60 or less ~~that, which~~ is not sufficiently long, the  
electric charge of its phosphate groups is also weak. Thus,  
~~and thus~~the binding ~~on~~with the substrate by the above described  
25 method is not necessarily strong. For ~~this~~the  
oligonucleotide ~~whose~~with a base length that is not  
sufficiently long, if a method in which an oligonucleotide  
with functional groups for a covalent bond introduced in the  
terminal of nucleic acid is synthesized in advance, the  
30 substrate is subjected to surface processing suitable for  
functional groups, and the above described functional groups  
are used to accomplish a covalent bond ~~is~~are used, stronger  
binding can be achieved, which is more preferable.

Also, in the case where the oligonucleotide is RNA, the  
35 above described method ~~that, which~~ is used for DNA, may be  
applied. Alternatively, in the case where the oligonucleotide  
is a peptide nucleic acid, its nucleic acid part may be used  
to apply the above described method ~~that, which~~ is used for  
DNA.

5 ~~(Types of functional groups)~~ Functional Groups for use in  
fixation by covalent bond between the solid substrate and  
oligonucleotide) Use in Fixing by Covalent Bond Between the  
Solid Substrate and Oligonucleotide

10 When the oligonucleotide is fixed on the solid surface  
substrate though a covalent bond, functional groups are  
generally introduced in oligonucleotide and the solid surface  
substrate, respectively, in advance to carry out the reaction  
therebetween. For this combination of functions, a preferable  
15 example is a combination ~~such that~~ in which maleimide groups  
are introduced in the surface of the substrate and thiol  
groups (-SH) are introduced in the oligonucleotide.  
Specifically, thiol groups (-SH) are bound to the terminal of  
the oligonucleotide while the solid surface is subjected to  
20 processing of forming a coating having maleimide groups, ~~and~~  
when. When the oligonucleotide is supplied to the solid  
surface, the thiol groups (-SH) are made to act on and react  
with the maleimide groups to perform ~~fixation~~ the fixing  
through the formation of a covalent bond.

25 For introducing maleimide groups in the solid surface,  
various kinds of methods may be used, ~~and for~~. For example,  
an aminosilane coupling agent is reacted with a glass  
substrate, and then a reagent (EMCS reagent: manufactured by  
Dojin Co., Ltd.), including N-(6- maleimidocaproyloxy)  
succinimide expressed by the following formula, whereby a  
30 coating layer having maleimide groups can be formed.



~~For~~ As another example, a reagent containing succinimidyl  
4-(maleimidophenyl)butyrate can be used to react with amino  
groups, preferably.

5        Also, for example, an oligonucleotide with thiol groups introduced therein can be synthesized by using 5' -Thiol-  
Modifier C6 (manufactured by Glen Research Co., Ltd.) as a  
five prime-end reagent when DNA is synthesized using a DNA  
automatic synthesizing apparatus. Furthermore, after  
10 synthesis, purification processing by high speed liquid  
chromatography is applied after a normal deprotection  
reaction.

Combinations of functional groups capable of being used  
for ~~fixation~~fixing by the covalent bond include, for example,  
15 a combination of epoxy groups (on the solid surface) and amino  
groups (the terminal of oligonucleotide) in addition to the  
above described combination of thiol groups and maleimide  
groups. Methods for introducing epoxy groups in the solid  
surface include, for example, a method in which a coating is  
20 applied to the solid surface constituted by polyglycidyl  
methacrylate having epoxy groups and a method in which a  
silane coupling agent having epoxy groups is applied to the  
solid surface made of glass and is reacted with glass.

~~Supply of oligonucleotide solution~~Oligonucleotide  
25 Solution by the ~~ink jet process~~Ink Jet Process

There is no particular limitation on the means for  
supplying predetermined sections on the surface of the solid  
substrate with a solution containing the oligonucleotide to be  
fixed thereon, as long as a uniform amount of liquid is  
30 supplied for each unit area. In the case where printing by  
the ink jet process and the like is used, a "solid print  
pattern" is prepared. Then, and then using an ink jet type  
printer head that is used for ink jet printers, the cartridge  
for the ink is filled with an oligonucleotide solution instead  
35 of the ink, and printing for a defined area is carried out.  
If the amount of the liquid to be supplied is small, items

5 ~~ef~~with a large volume-like, such as an ink cartridge, are not used. Instead, and instead a structure in which a sample supplying portion, such as a tube, is connected to a head to supply the oligonucleotide solution to the head may be used.

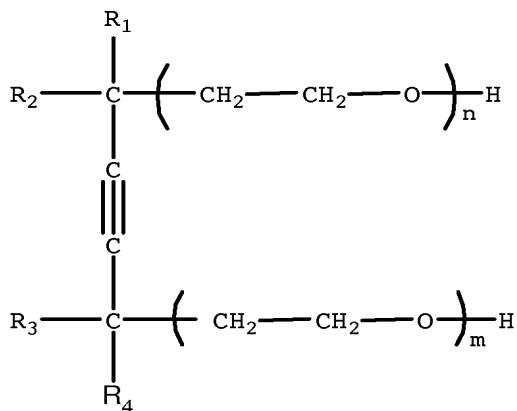
10 For the oligonucleotide solution for the discharge, which is used in this method, a solution that is capable of being discharged in the form of ink jets, and has a viscosity suitable for a minimal amount of droplets discharged from the head to be shot onto a desired position is used. In addition, a solvent to be used is selected from solvents that satisfy 15 the above described requirements and ~~give no damages to do not damage the~~ desired oligonucleotide in the state of being mixed with the desired oligonucleotide and during discharge.

20 Specifically, in terms of dischargeability from the ink jet head, particularly from the bubble jet head, it is preferable that, for example, the viscosity is in the range of 1 to 15 cps, and the surface tension is 30 dyn/cm or larger, as the properties of the solution. In particular, when the viscosity ~~being~~ in the range of 1 to 5 cps and the surface tension ~~being~~ in the range of 30 to 50 dyn/cm are selected, 25 the position into which the solution is shot onto the substrate is extremely accurate, and a supplying method using the bubble jet head is particularly suitably used.

30 In addition, ~~if~~in terms of the stability of the oligonucleotide during discharge and the like ~~are considered~~, the supplying means of the ink jet system is further preferred when, for example, a solution containing the oligonucleotide of 2 to 100 mer, particularly ~~ef~~ 2 to 60 mer in, at concentrations ranging from 0.05 to 500  $\mu$ M, preferably from 2 to 50  $\mu$ M, is used.

35 In applying a discharging method of the ink jet system, the liquid composition of the oligonucleotide solution is not

5 particularly limited, as long as the solution gives  
practically no damages todoes not damage the desired  
oligonucleotide in the state of being mixed with the desired  
oligonucleotide and during discharge as a matter of course, as  
described above, and it can be discharged to the surface of  
10 the solid substrate using the ink jet. Furthermore, a  
preferable is a solution containingcontains, for example,  
glycerin, urea, thioglycol or ethylene glycol, isopropyl  
alcohol, or acetylene alcohol expressed by the following  
formula in addition to desired oligonucleotide:



+In the above formula, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup> and R<sup>4</sup> represent alkyl groups, for example linear or branched alkyl groups having 1 to 4 carbon atoms, respectively, and m and n represent 0 or positive integer numbers, respectively, and satisfy 1≤m +  
20 n≤30. In addition, specifically, the liquid composition, including 5 to 10 wt% of urea, 5 to 10 wt% of glycerin, 5 to 10 wt% of thioglycol, and 0.02 to 5 wt%, more preferably 0.5 to 1 wt% of acetylene alcohol expressed by the formula (I), allows the discharging method of the ink jet system to be used  
25 suitably used.

+Structure of ~~matrices composed of hydrophobic walls and hydrophilic wells~~ Matrices Composed of Hydrophobic Walls and Hydrophilic Wells

5        Also, for sections of the matrix form that are provided  
on the solid surface, for example, sections of the matrix form  
~~constituted by~~with hydrophobic walls (barriers) surrounding  
hydrophilic wells (recesses) may be formed to prevent coupling  
between adjacent sections. A structure may also be used in  
10      which the solution of oligonucleotide solution is supplied to  
the hydrophilic wells (recesses) surrounded by the hydrophobic  
walls (barriers), and the oligonucleotide is fixed only in the  
bottom of the hydrophilic wells (recesses).

Materials of walls/wells)Walls/Wells

15      When as the sections are arranged in a matrix form, the  
solution of oligonucleotide is supplied to the bottom of the  
wells (recesses) separated by wall (barrier) patterns to carry  
out the binding reaction, it. It is desirable that the bottom  
of the wells (recesses) is wetted densely with the solution,  
20      but the walls (barriers) have poor wettability with the  
solution. For example, it is preferable that the solid  
material constituting the surface of the bottom of the wells  
(recesses) is much more hydrophilic, and the surface of the  
walls (barriers) and the portion corresponding to partitions  
25      with neighboring sections are less hydrophilic. The solution  
~~of~~oligonucleotide solution supplied in the bottom of the well  
(recess) is spread across the bottom, but is prevented from  
finding its way over the wall (barrier) into adjacent  
sections. Also, even the droplet erroneously supplied in at  
30      the position related to the wall (barrier) quickly moves into  
a desired well (recess) having good wettability, and as. As a  
result, a predetermined amount of the oligonucleotide solution  
can be supplied in the well (recess) more reliably.

35      An example of sections arranged in a matrix form that is  
provided on the detection substrate of the present invention  
is shown in FIG. 10. The sections in a square matrix form

5 have a structure in which heights (walls) having frame  
structures are provided on the surface of the solid substrate,  
and arranged rectangular recesses (wells) are separated.  
Specifically, the recesses (wells) separated from one another  
by the heights (walls) having frame structures are formed by  
10 coating the entire surface of the solid substrate with a  
material forming heights (walls), and thereafter providing  
rectangular through-holes (cut-off portions) to open recesses  
(wells). Thus, the bottom of the recess (well) has an exposed  
surface of the solid substrate. The exposed portion of the  
15 surface of the solid substrate is subjected to processing for  
providing a surface to which the oligonucleotide can be bound.  
As a result, the oligonucleotide is fixed only in the bottom  
of this recess (well).

Materials forming heights (walls) having frame structures  
20 include, for example, metals (chrome, aluminum, gold, etc.)  
and resins. Resins include ~~resins such as, for example,~~  
acryl, polycarbonate, polystyrene, polyimide, acrylate  
monomers and urethane acrylate, and photosensitive resins,  
such as photoresists, having black dies and black pigments  
25 contained therein. Furthermore, for specific examples of  
photosensitive resins, UV resists, DEEP-UV resists,  
ultraviolet cured resins and the like can be used. UV resists  
may include negative resists, such as cyclized polyisoprene-  
aromatic ~~pisazidebisazide~~ resists, phenol resin-aromatic azide  
30 compound resists, and positive resists, such as novolac resin-  
diazonaphthoquinone resists.

DEEP-UV resists may include, for example, radiation  
dispersion type polymer resists, such as polymethyl  
methacrylate, polymethylene sulfone, polyhexafluorobutyl  
35 methacrylate, polymethyl isopropenil ketone and bromo poly 1-  
trimethylcylilpropine, and dissolution inhibiting resists,

5 such as cholate o-nitrobenzyl ester as positive type resists,  
and may include borovinylphenol-3-3'- diazidediphenylsulfone,  
and polymethacrylate glycidyl as negative type resists.

Ultraviolet cured resins may include polyester acrylate,  
epoxy acrylate and urethane diacrylate containing  
10 approximately 2 to 10% by weight of one or more types of  
photopolymerization initiators, which are selected from  
benzophenone and substituted derivatives thereof, oxime  
compounds, such as benzyl, and so on.

When detection is carried out using a fluorescent mark, a  
15 light-blocking material can be used effectively for curbing a  
light reflex by the material forming this height (wall) having  
a frame structure. For providing a light-blocking property,  
it is effective to add black pigments in the above described  
resins, and in. In this case, black pigments that can be used  
20 may include carbon black and black organic pigments.

Furthermore, if the height (wall) having a frame  
structure is formed by the above described hydrophobic resin,  
the surface of the height (wall) is hydrophobic. The  
configuration in which heights (walls) having frame structures  
25 that are formed by hydrophobic materials are provided is more  
preferable in the case wherewhen an aqueous solution is used  
as a solution containing the oligonucleotide to be supplied to  
the surface of the substrate of recesses (wells). Even if the  
aqueous solution is supplied in a position related to the  
30 surface of the height (wall), it is not persistently attached  
to the surface of the wall, but gradually moves to the bottom  
of the recess (well) located in a lower position. Also,  
solutions of different oligonucleotides are supplied to  
adjacent recesses (wells), but they are separated from each  
35 other by the hydrophobic height (wall). Therefore, and

5 ~~therefore~~ intermingling (cross -contamination) between  
solutions due to the penetration of the liquid is prevented.

Furthermore, for the thickness (height from the solid  
surface) of the height (wall) having a frame structure, the  
volume of the recess (well) is selected in ~~the~~ lightview of  
10 the amount of the oligonucleotide solution that is supplied to  
the recess (well), and the thickness is determined as  
appropriate so that the volume is filled with the solution.  
Also, depending on methods of forming the height (wall), the  
thickness is ~~preferable~~preferably selected such that it is in  
15 the range of 1 to 20  $\mu\text{m}$  and satisfies the above -described  
requirement. The thickness of the height (wall) selected in  
this way is in the range of the thickness allowing to  
effectively prevent cross -contamination between adjacent  
wells ~~to be prevented effectively~~ when the oligonucleotide  
20 solution is supplied to each well by the ink jet process.

~~(Types of specimens)~~Specimens

Object components contained in the test sample to which  
the detecting method of the invention can be applied include  
mRNA, cDNA, proteins, cell extracts and chemicals, such as  
25 drugs.

Furthermore, when cDNA is used as an object component, it  
is possible to use double-strand cDNA directly, ~~but~~. However  
the single-strand cDNA marked in advance is preferable in  
forming hybrid substances efficiently and performing detection  
30 thereof conveniently.

On the other hand, mRNA is ~~of~~ essentially single  
strandstranded, and it is marked in some way to form marked  
mRNA, thereby making it possible to form hybrid substances  
efficiently and to perform detection thereof. Furthermore,  
35 the amount of mRNA in the test sample is generally small, and  
it is an object component more remarkably reflecting the

5 advantage that the amount of sample solution required for  
detection can be reduced to a low level, which is  
characteristic of the detecting method of the present  
invention. However, since ~~admixture of~~ RAN decomposition  
enzymes ~~tend~~tend to ~~occur~~admix during handling, a  
10 predetermined amount of a substance to ~~prevent~~prevent  
decomposition of mRNA, such as RNA decomposition enzyme  
inhibitors, such as diethyl pyrocarbonate, is desirable added  
in the test sample solution. In addition to mRNA, similarly,  
the genome of RNA viruses can be an object component. In  
15 addition, tRNA, ribosomal RNA and the like can be object  
components.

On the other hand, when the protein is used as an object  
component, formed complexes can be detected using the  
fluorescence emitted by the protein itself.

20 Also, some chemicals ~~also~~emit their own fluorescence,  
~~and enables~~enabling formed complexes to be detected using the  
fluorescence. Chemicals that do not emit fluorescence may be  
marked by methods using functional groups of compounds. Those  
to which the detecting method of the invention can be applied  
25 may include, for example, chemicals that can be bound to  
~~single-strain~~stranded DNA. In addition, they may include, for  
example, chemicals that can be bound to ~~single-strain~~stranded  
RNA.

30 ~~Means for spotting test samples~~Spotting Test Samples in  
an ~~array form~~Array Form

In the detecting method of the present invention, the  
test sample is spotted in an array form in a defined position  
on the detection substrate. For the purpose of reducing the  
amount of the required liquid to a minimal level, the spot  
35 diameter is selected so that it is in the range of several  
tens to 100  $\mu\text{m}$ . However, but with such a spot diameter, the

5 liquid should be spotted in high uniformity of spotted amounts and high positional accuracy. As a means for satisfying this requirement, ~~there are~~ spotting apparatuses of pin systems, ink jet systems and capillary systems may be used.

10 The pin system refers to a method in which the test sample is attached to the pin tip, and the end point thereof is mechanically contacted with the solid surface, thereby taking out a fixed amount of the test sample. The capillary system using capillaries refers to a method in which the test sample solution is sucked up to the capillary on a temporary 15 basis, and the tip of the capillary is mechanically contacted with the solid surface as in the case of the pin system, thereby taking out a fixed amount of the test sample. A ~~various~~Various kinds of spotting apparatuses adopting these two systems are commercially available. ~~Thus, and thus~~ 20 commercially available apparatuses may be used.

The spotting apparatuses of the pin system and capillary system enable any types of test samples to be spotted, and are considered as the most preferable methods for unknown test samples. For example, however, the viscosity of the test 25 sample solution is varied depending on the length and the concentration of DNA contained in the test sample. Therefore, and therefore the amount of the spotted liquid is variedvaries. Thus, a problem arises in terms of quantification. Also, with respect to proteins, the viscosity 30 of the test sample solution is variedvaries depending on the size of the molecules and the concentration, thus raising a problem in terms of quantification.

~~+Spots in an array form of test samples by the ink jet process~~Array Form of Test Samples by the Ink Jet Process

35 Specimens that can be discharged by the ink jet process include chemicals in addition to nucleic acids and proteins.

5        In the ink jet process, because a shearing force is  
exerted, the length of nucleic acids and the size of proteins  
that can be discharged are limited. However, it is superior  
in quantification to the pin system and capillary system, and  
is used more suitably than other systems, particularly with  
10 respect to the discharge of chemicals. Preferably,  
dischargeable nucleic acids are those with a relative length  
to bases of 5 kb or smaller, and dischargeable proteins are  
those of 1000 K daltons or less. As for chemicals, their  
molecular weights are generally small enough compared to  
15 nucleic acids and proteins. Therefore, and therefore any  
~~chemicalschemical~~ can be discharged, except for polymers  
having extremely large molecular weights.

FIG. 3 illustrates schematically a method of discharging  
specimen solution by the ink jet process, particularly the  
20 bubble jet process, which is one means that is used for  
spotting test sample solution in the present invention. In  
FIG. 3, reference numeral 101 denotes a liquid supply system  
(nozzle) retaining a solution including a specimen as a  
discharge liquid in such a manner that the solution is capable  
25 of being discharged, reference numeral 103 denotes a solid  
phase having a nucleic probe bound thereto with which the  
specimen is reacted, and reference numeral 105 denotes a  
bubble jet head ~~having a function of giving~~for providing heat  
energy to the liquid to discharge it, which is a type of ink  
30 jet head. Reference numeral 104 denotes a liquid (droplet)  
including the specimen discharged from the bubble jet head.  
FIG. 4 is a sectional view of the bubble jet head 105  
described in FIG. 3. In FIG. 4, reference numeral 107 denotes  
a liquid including a specimen solution to be discharged from  
35 the bubble jet head 105, and reference numeral 118 denotes a  
substrate portion having a heat generation portion to

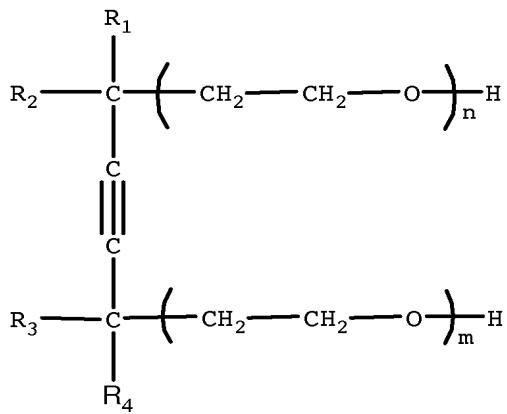
5       giveprovide discharge energy to the above described liquid. The substrate portion 118 includes a protective layer 109 formed by silicon oxide and the like, electrodes 111-1 and 111-2 formed by aluminum and the like, an exothermic resistor layer 113 formed by nichrome and the like, a heat storage 10 layer 115, and a support 116 formed by aluminum having good heat-release propertyproperties. The liquid 107 including the specimen comes to a discharge orifice (discharge outlet) ~~119, 119~~ and forms a meniscus 121 with a predetermined pressure. In this situation, when electricelectrical signals 15 are applied to the electrodes 111-1 and 111-2, a region (foaming region) denoted by reference numeral 123 abruptly releases heat, and the liquid 117 contacted therewith is discharged and flies toward the solid surface 103. The amount of liquid that can be discharged using a bubble jet head 20 having such a structure varies depending on the size of its nozzle, but can be controlled to approximately ~~to~~ 4 to 50 picoliters, which is extremely useful as a means for arranging probes inat a high density in a matrix form on the surface of the substrate.

25       And, inIn terms of dischargeability from the ink jet, particularly from the bubble jet head, for the properties of the above described liquid, it is preferable that its viscosity isbe in the range of 1 to 15 cps and its surface tension isbe 30 dyn/cm or larger. Also, if the viscosity is 30 in the range of 1 to 5 cps and the surface tension is in the range of 30 to 50 dyn/cm, the position in which the droplet is spotted (spot position) on the solid phase is extremely accurate, allowing the method to be used particularly  
suitably.

35       In addition, if the stability of nucleic acid during discharge or the like is taken into consideration, a single-

5 ~~strainstranded~~ nucleic acid or double-~~strainstranded~~ nucleic acid of, for example, 2 to 5000 mer, particularly 2 to 10000 mer, is preferably contained in the solution. For example, c-DNA chips are preferably contained ~~in~~ at the concentration of 0.05 to 500  $\mu$ M, particularly 2 to 50  $\mu$ M.

10 ~~For the composition of discharged liquid, the~~ The composition of liquid is not particularly limited, as long as the liquid has no substantial influence on the nucleic acid probe when it is mixed with the nucleic acid probe and when it is discharged from the ink jet, ~~and it.~~ The liquid can be 15 normally discharged to the solid phase using the ink jet, ~~but preferable.~~ Preferable are liquids including glycerin, urea, thiodiglycol or ethylene glycol, isopropyl alcohol, and acetyl alcohol expressed by the following formula:



20 In the above formula,  $R^1$ ,  $R^2$ ,  $R^3$  and  $R^4$  represent alkyl groups, specifically linear or branched alkyl groups having 1 to 4 carbon atoms,  $m$  and  $n$  represent 0 or positive integer numbers, respectively, and satisfy  $1 \leq m + n \leq 30$  holds).

25 Further, specifically, a liquid containing 5 to 10% by weight (wt%) of urea, 5 to 10 wt% of glycerin, 5 to 10 wt% of thiodiglycol, and 0.02 to 5 wt%, more preferably 0.5 to 1 wt% of acetyl alcohol, is suitably used.

{Examples}

5        The present invention will be described in detail below using Examples. Furthermore, the Examples shown herein represent ~~one example of~~ most suitable embodiments of the present invention, ~~but and~~ the invention should not be limited by these Examples.

10       Example 1

      A glass substrate with black matrices for specimen matrices for analyzing sequences of p 53 genes on a specimen matrix substrate partitioned by patterns is prepared.

15       1. Preparation of a black matrix introduction substrate coated with polylysine.

      A glass substrate (60 mm x 50 mm) made of synthetic quartz is subjected to supersonic cleaning using 2% sodium hydrate solution, and is then subjected to UV ozone processing to clean the surface. Then, a polylysine solution (manufactured by ~~sigma~~Sigma Co., Ltd.) is applied to the entire surface with a spin coater. In addition, a DEEP-UV resist (negative type resist for black matrices) (BK-739P manufactured by Nippon Steel Chemical Co., Ltd.) is applied thereto with the spin coater so that the thickness after curing is 5  $\mu\text{m}$ , and this substrate is heated for curing at 80°C for 5 minutes with a hotplate. Using a DEEP-UV aligner, a region of 1 cm x 1 cm is proximately exposed to light using a patterned mask, so that the distance (X) between adjacent wells in FIG. 1 is 100  $\mu\text{m}$  and the form of the well is a ~~square~~ ~~of~~ 1 mm x 1 mm square, and then development is carried out with a developing ~~solution of~~ inorganic alkaline solution using a spin drier, and the developing solution is washed out completely with purified water.

      Then, the substrate is briefly dried using the spin drier, and is thereafter heated at 180°C for 30 minutes in a clean oven to have the resist fully cured to obtain a

5 substrate in which 400 wells are ~~arranged as at~~ a predetermined arrangement and adjacent wells are separated from each other by the black matrix. Furthermore, the volume of each well is calculated as 5  $\mu$ l if the thickness of the liquid is 5  $\mu$ m.

2. ~~Fixation of specimen DNA~~ Fixing Specimen DNA

10 (1) Preparation of cDNA libraries

The p 53 gene is obtained by a PCR reaction from 64 types of cDNA libraries obtained from tumor tissues.

That is, RNA samples were obtained from each tissue collected with biopsies using Catrimox-14 (Biotechnology Co., 15 Ltd.). Based on this sample solution, First-Strand cDNA Synthesis Kit (manufactured by Life Sciences Co., Ltd) is used to obtain cDNA libraries.

(2) Amplification of p53 genes having T3 binding sites by a PCR method-

20 Based on the cDNA library, "Human p53 Amplimer set" manufactured by CLONTECH Co., Ltd. is used to carry out the PCR reaction.

25 As a PCR reaction solution, "one shot LA PCR Mix" (Takara Shuzo Co., Ltd.) was used. The composition of the PCR reaction solution is as follows:

One shot LA PCR Mix	25 $\mu$ l
5' primer (20 $\mu$ M)	1
3' primer (20 $\mu$ M)	1
cDNA library solution	1
DW	22/50 $\mu$ l.

30 The PCR cycle is such that after thermal denaturation at 95°C for 5 minutes, cycles at 95°C for 30 seconds, at 55°C for 30 seconds and at 72°C for 60 seconds are conducted 29 times. Finally, and finally the solution is left for a reaction at 72°C for 5 minutes and is then stored at 4°C.

5        After the reaction, gel electrophoresis is performed to confirm a product existing in the region of molecular weight of about 300 mer, and purification is carried out with MicroSpin Column S200 (Pharmacia) to obtain p 53 genes (p 53 DNA).

10      (3) Synthesis of single-stranded p 53 DNA

Using as a matrix the DNA obtained in the above (2), a single-stranded marked DNA is obtained by the PCR reaction using 5' primer (Takara Shuzo Co., Ltd.). The composition of the reaction solution comprises

One shot LA PCR Mix	25 $\mu$ l
5' primer (20 $\mu$ M)	1
P 53 DNA	1
DW	22/50 $\mu$ l, and

15      the reaction cycle is such that cycles at 96°C for 30 seconds, at 60°C for 15 seconds and at 60°C for 4 minutes are repeated 24 times, and finally, the solution is stored at 4°C. Thereafter, it is purified with MicroSpin Column S200.

20      (4) Fixation of Fixing p 53 cDNA

5  $\mu$ l of the single-stranded DNA obtained in the above (3) is injected under a microscope into each well of the polylysine-coated substrate with black matrices prepared in the above (1), and is fixed through electrostatic coupling.

25      3. Analysis of variation of p 53 genes with oligonucleotide probes

The 64 DNAs were selected, focusing the attention on the 248th and 249th amino acid sequences of the p 53 gene being a tumor inhibitor gene. That is, it is known that a case of frequent variation in the base sequence of CGGAGG is the case 30 where the first C is changed to T, the second A is changed to G, and the third G of the sequence corresponding to the 249th

5 amino acid is changed to T. Thus, the 64 probes are designed, focusing the attention on the base sequence at these three points.

That is, it is a structure in which the total length of the probe is 18 mer, and six bases including this variation 10 are located at the center, thereof, and the bases are sandwiched between common sequences. A common sequence corresponds to the range from the five prime-end to the ATGAAC, and the subsequent portion including variation corresponds to the NNGAGN and a further subsequent common 15 portion corresponds to the CCCATC, resulting in a final sequence of 5'ATGAACNNGAGNCCATC3' (SEQ ID NO:65). Here, the portion expressed by N corresponds to the A, G, C, and T that are four types of nucleic acid bases. The probe DNA has a sequence complementary to the sequence to be detected (the 20 above described sequence), and thus the sequence thereof is 5'MGGGNCTCNNGTTCAT3' (SEQ ID NO:66) - 5'GATGGGNCTCNNGTTCAT3' (SEQ ID NO:66). Rhodamine is coupled to the five prime-end of each probe sequence to mark the prove. Specific base sequences of these 64 types of marked DNA probes are shown in 25 the following Table 1.

Table 1

SEQ ID NO.	Sequence	SEQ ID NO.	Sequence
1	GATGGGACTCAAGTTCAT	33	GATGGGCCTCAAGTTCAT
2	GATGGGACTCAGGTTCAT	34	GATGGGGCTCAGGTTCAT
3	GATGGGACTCACGTTCAT	35	GATGGGCCTCACGTTCAT
4	GATGGGACTCATGTTCAT	36	GATGGGCCTCATGTTCAT
5	GATGGGACTCGAGTTCAT	37	GATGGGCCTCGAGTTCAT
6	GATGGGACTCGGGTTCAT	38	GATGGGCCTCGGGTTCAT
7	GATGGGACTCGCGTTCAT	39	GATGGGCCTCGCGTTCAT
8	GATGGGACTCGTGTTCAT	40	GATGGGCCTCGTGTTCAT
9	GATGGGACTCCAGTTCAT	41	GATGGGCCTCCAGTTCAT
10	GATGGGACTCCGGTTCAT	42	GATGGGCCTCCGGTTCAT
11	GATGGGACTCCCGTTCAT	43	GATGGGCCTCCCGTTCAT
12	GATGGGACTCCTGTTCAT	44	GATGGGCCTCCTGTTCAT
13	GATGGGACTCTAGTTCAT	45	GATGGGCCTCTAGTTCAT
14	GATGGGACTCTGGTTCAT	46	GATGGGCCTCTGGTTCAT
15	GATGGGACTCTCGTTCAT	47	GATGGGCCTCTCGTTCAT
16	GATGGGACTCTTGTTCAT	48	GATGGGCCTCTTGTTCAT
17	GATGGGGCTCAAGTTCAT	49	GATGGGTCTCAAGTTCAT
18	GATGGGGCTCAGGTTCAT	50	GATGGGTCTAGGTTCAT
19	GATGGGGCTCACGTTCAT	51	GATGGGTCTCACGTTCAT
20	GATGGGGCTCATGTTCAT	52	GATGGGTCTCATGTTCAT
21	GATGGGGCTCGAGTTCAT	53	GATGGGTCTCGAGTTCAT
22	GATGGGGCTCGGGTTCAT	54	GATGGGTCTCGGGTTCAT
23	GATGGGGCTCGCGTTCAT	55	GATGGGTCTCGCGTTCAT
24	GATGGGGCTCGTGTTCAT	56	GATGGGTCTCGTGTTCAT
25	GATGGGGCTCCAGTTCAT	57	GATGGGTCTCCAGTTCAT
26	GATGGGGCTCCGGTTCAT	58	GATGGGTCTCCGGTTCAT
27	GATGGGGCTCCCGTTCAT	59	GATGGGTCTCCCGTTCAT
28	GATGGGGCTCCTGTTCAT	60	GATGGGTCTCCTGTTCAT
29	GATGGGGCTCTAGTTCAT	61	GATGGGTCTCTAGTTCAT
30	GATGGGGCTCTGGTTCAT	62	GATGGGTCTCTGGTTCAT
31	GATGGGGCTCTCGTTCAT	63	GATGGGTCTCTCGTTCAT
32	GATGGGGCTCTTGTTCAT	64	GATGGGTCTCTTGTTCAT

5        Then, for each of the 64 types of marked probe DNAs, a 8  
μM solution containing glycerin, urea and thioglycol ~~in~~<sup>at</sup> the final concentration of 7.5%, and acetylenol EH ~~in~~<sup>at</sup> the final concentration of 1% is prepared. A different probe  
solution is charged by 100 μl in each of the six nozzles of BJ  
10      Printer Head BC 62 (manufactured by ~~Cannon~~ Canon Inc.).  
~~Arrangement~~An arrangement is made so that six DNAs can be discharged for each head, and two heads are used to discharge 12 DNAs at a time, and the heads are exchanged 6 times to discharge DNAs so that each spot of 64 DNA is formed  
15      independently. In this ~~way, manner,~~ a total of 64 probes are discharged in the form of the 8 x 8 array in each well of a black matrix coated with polylysine.

FIG. 5 shows an arrangement on each black matrix of 64 DNA probes that are discharged. In this case, 64 DNA probes  
20      are spotted in one matrix.

Thereafter, this substrate in which each probe is spotted is left in a humidifier chamber set at 40°C to carry out a hybridization reaction.

Thereafter, the substrate is cleaned with a 10 mM phosphate buffer containing 100 mM NaCl to remove DNA probes that have not been engaged in the formation of the hybrid substance.

DNA arrays after the hybridization reaction are observed using an inverted fluorescence microscope equipped with a  
30      filter set ~~suitable~~suitably for rhodamine.

If the gene as a specimen has normal base sequences, spots of highest fluorescence intensity should be observed in the gene at the location of the relative 42<sup>th</sup> DNA probe. It can be considered that those are derived from the hybrid of  
35      the p 53 gene having normal sequences ~~amplified with exposed to~~

5 the probe DNA and PCR. In a varied gene, detectable spots are observed at the location other than the 42<sup>th</sup>nd location, and a varied sequence can be ~~known~~identified from the DNA probe supplied to the location.

Example 2

10 ~~+Evaluation of existence/not Existence/Non-existence of carcinogenic genes using Carcinogenic Genes Using mRNA+~~

1. Extraction of mRNA

"QuickPrep Micro mRNA Purification Kit" (manufactured by Amersham Pharmacia ~~biotech~~Biotech co., Ltd.) is used to 15 extract mRNA from tumor tissues collected with the biopsy. This mRNA is bound to a polylysine substrate with black matrices, as in the case of Example 1.

20 2. Examination of existence/~~not~~non-existence of carcinogenic genes and the type thereof with various kinds of carcinogenic gene probe arrays-

Sets of cloned oncogenes (18 types, manufactured by Takara Shuzo Co., Ltd.) are purchased. ~~Then, and then~~ "LabelITnon-RI Labeling Kits" are used to perform rhodamine marking.

25 18 types of marked oncogene probes are spotted as an arrangement of 4 x 5 on the above described substrate with mRNA bound thereto, using a microarray preparing apparatus (pin system) manufactured by Cartesian Technologies Co., Ltd.

30 Further, a hybridization reaction is carried out as in ~~the case of~~ Example 1.

The type of oncogenes existing in the mRNA section extracted from each tissue can be known.

35 At this time, sufficient detection can be sufficiently performed with one type of marks irrespective of the types of oncogenes present.

5        The second aspect of the invention will be describeis  
described more specifically below with reference to the  
Examples below.

      +Example 3+

10      An example of procedures for preparing ~~an~~ substrate with  
oligonucleotide bound thereto will be described below. In  
this embodiment, a detection substrate with the  
oligonucleotide bound to a region of 2 mm square on a glass  
substrate was prepared in accordance with the procedure  
described below.

15      1. Cleaning of the substrate

A glass substrate of 1-inch square was placed ~~in~~on a  
rack, and ~~was~~ soaked in a detergent for ultrasonic cleaning.  
Thereafter, it was subjected to ultrasonic cleaning in the  
above described detergent for 20 minutes, followed by  
20 removing the detergent by rinsing. ~~Furthermore~~Also, it was  
rinsed with distilled water, followed by further performing  
ultrasonication for 20 minutes in a container containing  
distilled water.

Then, this glass substrate was soaked for 10 minutes in  
25 1N sodium hydrate solution heated in advance. After it was  
taken out from the solution, the 1N sodium hydrate solution  
adhered to the surface was washed out with water. Thereafter,  
~~and thereafter~~ cleaning with distilled water was continued.

2. Surface treatment

30      The above described cleaned glass substrate was soaked  
in an aqueous solution of 1% silane coupling agent  
(manufactured by Shin-Etsu Chemical Co., Ltd., Trade name:  
KBM 603) at room temperature for 20 minutes, followed by  
spraying nitrogen gas on ~~the~~ both sides of the substrate to  
35 drive off water for drying. The substrate was baked for one  
hour by using an oven heated to 120°C to complete the

5 treatment of the surface of the glass substrate with a silane coupling agent.

On the other hand, 2.7 mg of EMCS (N-(6-Maleimidocaproyloxy) succinimide: manufactured by Dojin Co., Ltd.) was weighed, and was dissolved in a solution of 10 DMSO/ethanol (1:1) (final concentration of 0.3 mg/ml). The glass substrate subjected to the treatment with a silane coupling agent was soaked in this EMCS solution for two hours to carry out the reaction between the amino group of the silane coupling agent covering the surface of the substrate 15 and the succinimide group in the EMCS solution. In association with this reaction, the substrate is covered with EMCS through the silane coupling agent. In the obtained glass surface, a maleimide group derived from the EMCS ~~exists~~ is present on the surface. The glass substrate taken out after 20 the reaction with the EMCS solution is cleaned with distilled water, and is thereafter dried with nitrogen gas. This glass substrate subjected to the surface treatment for introducing a maleimide group will be used for a binding reaction with DNA described ~~later~~ below.

25 3. Synthesis of DNA for fixing glass substrates

~~Oligonucleotide~~ An oligonucleotide having a base sequence of the following Sequence 1 (SEQ ID NO:42) is chemically synthesized for ~~fixation~~ fixing on the glass substrate. This sequence 1 is a 18 mer sequence including in its central part 30 a base sequence with a base length of 6 to code 248th and 249th amino acids in an amino acid sequence of a gene product (peptide chain) that is coded by the p 53 gene known as a tumor suppressor gene. Also, A SH group is introduced in its 5' end for fixation on the glass substrate.

35 Sequence 1 5' HS-GATGGGCCTCCGGTTCAT3' (SEQ ID NO:42)

5        The SH group is introduced by using a commercially  
available reagent Thiol-Modifier (manufactured by GlenResearch  
Co., Ltd.) on a DNA automatic synthesizing apparatus.  
Subsequently, normal ~~deprotection~~deprotection was carried out  
to recover DNA, ~~and the.~~ The DNA was purified by high speed  
10 liquid chromatography, and was then used in the following  
processes.

4.      Discharging of DNA using a BJ printer head and  
binding thereof to a substrate

The above described synthetic oligonucleotide (DNA) was  
15 dissolved in water, and the solution was diluted ~~to the~~ a  
concentration of 8  $\mu$ M using SG Clear (a solution containing  
7.5% of glycerin, 7.5% of urea, 7.5% of thiodiglycol and 1% of  
acetylenol EH).

100  $\mu$ l of this oligonucleotide solution was charged into  
20 the nozzle of BJ printer head BC 62 (manufactured by Canon  
Inc.) with the nozzle modified so that it is suitable for a  
small amount of samples (discharged amount). This modified  
printer head was set in a plotting apparatus to perform  
printing over the surface of the glass substrate as an area of  
25 "solid print" of 2 mm square with the oligonucleotide  
solution. Furthermore, the modified printer head that was  
used is used for bubble jet type ink jet printing and enables  
printing to be performed at a resolution of 360 x 720 dpi.

Thereafter, the glass substrate coated with the  
30 oligonucleotide solution was left in a humidifier chamber for  
30 minutes to carry out a reaction between the maleimide group  
on the surface of the substrate and the thiol group (HS-) of  
the oligonucleotide. Thereafter, the unreacted  
oligonucleotide was removed. The prepared substrate ~~to detect~~  
35 ~~is a substrate with~~for detection has the synthetic DNA

5 (oligonucleotide) of the above described Sequence 1 bound to a predetermined ~~section of~~ 2 mm square section on the glass substrate ~~through~~via a covalent bond.

+Example 4+

10 Supply of cDNA solution to the ~~surface of the substrate~~ with ~~oligonucleotide bound thereto and hybridization~~ reaction. Surface of the Substrate with Oligonucleotide Bound Thereto and Hybridization Reaction

15 From various kinds of cDNA libraries obtained from tumor tissues, p 53 gene fragments were PCR-amplified, and then only one type of side chains ~~were~~was reamplified using primers marked in advance to prepare marked single-~~strain~~stranded cDNA for use as test samples. The hybridization reaction was carried out between this marked single ~~strain~~stranded DNA derived from the p 53 gene and the DNA probe bound on the 20 detection substrate prepared, in Example 3.

1. Preparation of test samples

From 64 types of cDNA libraries obtained from tumor tissues, p 53 gene fragments were obtained by the PCR reaction.

25 Specifically, first, all RNA samples were separated/collected from respective tissues collected ~~with~~ ~~the~~via a biopsy, using Catrimox-14 (Biotechnology Co., Ltd.). On the basis of ~~the~~all the RNA sample solutions, a c-DNA library was prepared using First-Strand cDNA Synthesis Kit 30 (manufactured by Life Science Co., Ltd.). A primer for amplifying p 53 genes was added to this cDNA library to amplify P 53 gene fragments. With this PCR amplification product as a template, the marked five side primer was used to carry out the PCR reaction (DNA synthetic reaction) to 35 amplify only one type of side chains. By this amplification,

5 marked single ~~strain~~stranded DNA derived from the p 53 gene  
can be prepared.

(1) Amplification of p 53 gene fragments having a T3  
binding site in the terminal by the PCR method.

For using a primer for auto sequencers (Takara Shuzo Co.,  
10 Ltd) using T3 promoters as the above described marked primer,  
a primer having a T3 site in the terminal and having coupled  
to its downstream a base sequence allowing the p 53 gene part  
to be amplified was first synthesized. The PCR reaction was  
carried out using this primer to obtain a PCR amplification  
15 product having a T3 promoter site coupled to the p 53 gene  
part.

In this example, for the five prime-end primer for  
amplifying p 53 genes, the primer with a base sequence having  
a T3 promoter site coupled to its five side (T3-P53)1 was  
20 prepared. The base sequence is shown below.

5'

AATTAACCCTCACTAAAGGGAACCTGAGGTTGGCTCTGACTGTACCACCATCC3' (SEQ  
ID NO:67)

In the sequence, the underlined part on the side of five  
25 prime-end represents a T3 polymerase binding site. On the  
other hand, for a three prime-end primer for amplification, a  
three prime-end primer attached in a commercially available  
amplification kit, "Human p 53 Amplimer Set" of CLONTECH Co.,  
Ltd.1 was used. For a PCR reactive solution, "one shot LA PCR  
30 Mix" (Takara Shuzo Co., Ltd.) was used.

The solution composition in the PCR reaction has:

one shot LA PCR Mix	25 $\mu$ l
T3-P53 primer (20 $\mu$ M)	1 $\mu$ l
3' primer (20 $\mu$ M)	1 $\mu$ l
cDNA library solution	1 $\mu$ l

DW 22  $\mu$ l/50  $\mu$ l~~l~~

5 and forFor the PCR cycle, a condition of conducting the  
cycles were conducted at 95°C for 30 seconds, at 55°C for 30  
seconds and at 72°C for 60 seconds at 29 times after thermal  
denaturation at 95°C for 5 minutes, and finally keeping the  
solution at 72°C for five minutes was used, and the. The  
10 reactant was stored at 4°C on a temporary basis after it was  
cooled.

After the reaction, gel electrophoresis was carried out  
to confirm a PCR product existing present in the region of  
molecular weight of about 300 mer. This PCR product was  
15 purified with Micro Spin Column 5200 (Pharmacia) to obtain p  
53 gene fragments to which the T3 primer can be coupled (T3-  
linked p 53 DNA).

(2) Synthesis of marked single ~~strain~~-stranded DNA using  
labeled T3 primers (Rho-T3).

20 With the p 53 gene fragment obtained in (1) as a matrix,  
single ~~strain~~stranded marked DNA was obtained with the PCR  
reaction, using a Rho-T3 primer (Takara Shuzo Co., Ltd.).  
The composition of the reactive solution had:

one shot LA PCR Mix	25 $\mu$ l
Rho-T3 primer (10 $\mu$ M)	1 $\mu$ l
T3-linked p 53 DNA	1 $\mu$ l
DW	23 $\mu$ l/50 $\mu$ l <del>l</del>

25 and forFor the reaction cycle, a condition of  
conducting the cycles were conducted at 96°C for 30 seconds, at  
50°C for 15 seconds and at 60°C for 4 minutes 24 times was  
used, and the. The reactant was stored at 4°C on a temporary  
basis after it was cooled. It was purified with Micro Spin  
Column S200, and thereafter 200. Thereafter, gel  
30 electrophoresis was carried out to confirm desired rhodamine

5 labeled single-strain-stranded DNA synthesized through the PCR reaction.

2. Supply of test sample solution

Sodium chloride was added in the test sample obtained in the above described process, namely the solution of rhodamine marked single-strain-stranded DNA derived from the p 53 gene, so that the final concentration of the solution was 1M. The solution of rhodamine marked single-strain-stranded DNA derived from the p 53 gene, which had been prepared from 64 types of c DNA libraries, was injected into each well of a 96-hole microtiter plate. These solutions of rhodamine marked single-strain-stranded DNA were spotted ~~as in~~ in an 8 x 8 arrangement ~~of 8 x 8~~ onto the detection glass substrate with the DNA probe of Sequence 1 obtained in Example 3 in the form of 2 mm square, using a microarray preparing apparatus (pin system) manufactured by Cartesian Technologies. The diameter of each spot was 100  $\mu$ m.

3. Hybridization reaction.

This detection substrate with a total of 64 types of rhodamine marked single-strain-stranded DNA solutions being sample specimens spotted thereon was left in a humidifier chamber set at 40°C to carry out a hybridization reaction for 3 hours. Thereafter, the detection substrate was washed with a 10 mM phosphate buffer containing 100 mM NaCl to remove test samples that had not been engaged in the formation of hybrid substances.

After the hybridization reaction, the test sample spotted in the form of a two-dimensional ~~array of~~ 8 x 8 array was observed using an inverted fluorescence microscope equipped with a filter set for excitation light and fluorescence suitable for fluorescence marked rhodamine. For ~~the most part~~

5 of the spots, red fluorescence derived from fluorescence marked rhodamine in association with the formation of hybrid substances was observed. However, fluorescence intensity was weak for six spots and no fluorescence was observed for one spot.

10 ~~For~~Due to this, it can be considered that since in the p 53 gene derived from corresponding six types of tumor cells, variation occurs somewhere in the base sequence corresponding to the 248th and 249th of the amino acid sequence of the p 53 gene product (p 53 protein), the amount of formed hybrid substances is small due to its mismatch, ~~and in association therewith.~~ In that connection, the fluorescence intensity from the fluorescence mark is weak. For the test sample in which fluorescence was not observed, it can be considered ~~from the fact that because~~ hybrid substances ~~were not formed that~~ 15 in p 53 cDNA fragments ~~contained in the sample, did not form,~~ a deficiency occurs in the base sequence to code the above described 248th and 249th ~~of the~~ amino acid sequence. Consequently, ~~and consequently~~ hybrid substances could not be formed.

25 ~~+Example 5+~~

Preparation of ~~array form~~ spots of test samples on the ~~probe matrix~~ detection substrate with multiple oligonucleotides fixed thereon. Array form Spots of Test Samples on the Probe Matrix Detection Substrate with Multiple Oligonucleotides Fixed Thereon

1. Preparation of 64 probe matrices.

Processing was performed as in ~~the case of~~ Example 3 to prepare a glass substrate having a maleimide group 64 ~~DNA of which~~ DNAs with the base sequences areas shown in Table 2 35 were printed (applied) thereon in the area of 2 mm square, respectively, using a bubble jet printer head similar to that

5 ~~eff~~in Example 3 to prepare a detection substrate on which  
sections with 64 types of prove DNAs fixed therein were  
arranged in a matrix form.

Focusing the attention on the 248th and 249th amino acids  
of the amino acid sequence of the gene product (p 53 protein)  
10 of the p 53 gene being a tumor suppressor gene, 64 DNAs ~~eff~~  
~~which~~with base sequences ~~areas~~ shown in Table 1 were selected  
on the basis of the base sequence to code these two amino  
acids so that a sequence with various kinds of base variations  
added thereto was obtained. Specifically, it is known that a  
15 case of frequent variation in the base sequence CGGAGG  
providing a base is the case where the first C of the CGG to  
code the 248th amino acid is changed to T, the second A is  
changed to G, and the third G of the AGG to code the 248th  
amino acid is changed to T. Thus, 64 probes were designed to  
20 provide sequences capable of being bound to base sequences  
with these bases at three positions varied in various ~~kinds of~~  
~~formsways~~.

Actually Specifically, it was a structure in which the  
total length of the probe was 18 mer, six bases including this  
25 variation were located in the center thereof, and common base  
sequences with base lengths of 6 were placed before and after  
the six bases. More specifically, the structure has a common  
sequence of ATGAAC from the side of the five prime-end, the  
base sequence of NNGAGN as a portion including the variation,  
30 and a common sequence of CCCATC on the side of three prime-  
end.

It was a base sequence ~~a base sequence~~ complimentary to  
the sequence of 5'ATGAACNNGAGNCCATC3' (SEQ ID NO:65). That  
is, it was a probe expressed by 5'GATGGGNCTCNNGTTCAT3' (SEQ ID  
35 NO:66). Furthermore, since it is a DNA probe, the portion

5 denoted by N in the above described base sequence refers to any one of A, G, C and T that are four DNA nucleic acid bases.

5

Table 2

1	5'-GATGGGACTCAAGTCAT-3'	33	5'-GATGGGCCTCAAGTCAT-3'
2	5'-GATGGGACTCAGGTCAT-3'	34	5'-GATGGGCCTCAGGTCAT-3'
3	5'-GATGGGACTCACGTTCAT-3'	35	5'-GATGGGCCTCACGTTCAT-3'
4	5'-GATGGGACTCATGTTCAT-3'	36	5'-GATGGGCCTCATGTTCAT-3'
5	5'-GATGGGACTCGAGGTCAT-3'	37	5'-GATGGGCCTCGAGGTCAT-3'
6	5'-GATGGGACTCGGGTCAT-3'	38	5'-GATGGGCCTCGGGTCAT-3'
7	5'-GATGGGACTCGCGTTCAT-3'	39	5'-GATGGGCCTCGCGTTCAT-3'
8	5'-GATGGGACTCGTGGTCAT-3'	40	5'-GATGGGCCTCGTGGTCAT-3'
9	5'-GATGGGACTCCAGGTCAT-3'	41	5'-GATGGGCCTCCAGGTCAT-3'
10	5'-GATGGGACTCCGGGTCAT-3'	42	5'-GATGGGCCTCCGGGTCAT-3'
11	5'-GATGGGACTCCCGTTCAT-3'	43	5'-GATGGGCCTCCCGTTCAT-3'
12	5'-GATGGGACTCCTGTTCAT-3'	44	5'-GATGGGCCTCCTGTTCAT-3'
13	5'-GATGGGACTCTAGGTCAT-3'	45	5'-GATGGGCCTCTAGGTCAT-3'
14	5'-GATGGGACTCTGGGTCAT-3'	46	5'-GATGGGCCTCTGGGTCAT-3'
15	5'-GATGGGACTCTCGGTTCAT-3'	47	5'-GATGGGCCTCTCGGTTCAT-3'
16	5'-GATGGGACTCTTGGTCAT-3'	48	5'-GATGGGCCTCTTGGTCAT-3'
17	5'-GATGGGCTCAAGGTCAT-3'	49	5'-GATGGGTCTCAAGGTCAT-3'
18	5'-GATGGGCTCAGGTCAT-3'	50	5'-GATGGGTCTAGGTCAT-3'
19	5'-GATGGGCTCACGTTCAT-3'	51	5'-GATGGGTCTCACGTTCAT-3'
20	5'-GATGGGCTCATGTTCAT-3'	52	5'-GATGGGTCTCATGTTCAT-3'
21	5'-GATGGGCTCGAGGTCAT-3'	53	5'-GATGGGTCTCGAGGTCAT-3'
22	5'-GATGGGCTCGGGTCAT-3'	54	5'-GATGGGTCTCGGGTCAT-3'
23	5'-GATGGGCTCGCGTTCAT-3'	55	5'-GATGGGTCTCGCGTTCAT-3'
24	5'-GATGGGCTCGTGGTCAT-3'	56	5'-GATGGGTCTCGTGGTCAT-3'
25	5'-GATGGGCTCCAGGTCAT-3'	57	5'-GATGGGTCTCCAGGTCAT-3'
26	5'-GATGGGCTCCGGGTCAT-3'	58	5'-GATGGGTCTCCGGGTCAT-3'
27	5'-GATGGGCTCCCGTTCAT-3'	59	5'-GATGGGTCTCCCGTTCAT-3'
28	5'-GATGGGCTCCTGTTCAT-3'	60	5'-GATGGGTCTCCTGTTCAT-3'
29	5'-GATGGGCTCTAGGTCAT-3'	61	5'-GATGGGTCTCTAGGTCAT-3'
30	5'-GATGGGCTCTGGGTCAT-3'	62	5'-GATGGGTCTCTGGGTCAT-3'
31	5'-GATGGGCTCTCGGTTCAT-3'	63	5'-GATGGGTCTCTCGGTTCAT-3'
32	5'-GATGGGCTCTTGGTCAT-3'	64	5'-GATGGGTCTCTTGGTCAT-3'

Then, for each of the 64 types of labeled prove DNAs, ~~an~~  
 8  $\mu$ M solution containing glycerin, urea and thioglycol ~~in~~  
 at the final concentration of 7.5%, respectively, and acetylenol  
 EH ~~in~~  
 at the final concentration of 1% was prepared. As in the

5 ~~case of~~ Example 4, using BJ Printer Head BC 62 (manufactured  
by ~~Canon~~ Canon Inc), a different DNA probe solution was  
charged by 100  $\mu$ l in each of the six nozzles of the printer  
head, ~~and using~~. Using a plurality of such printer heads, a  
detection substrate with total 64 DNA probes applied to and  
10 fixed in each section of 2 mm square in the form of a "solid  
print" and arranged in a matrix form (8 x 8) was prepared. A  
schematic layout of the 64 DNA probes arranged in a matrix  
form (8 x 8) on the detection substrate is shown in FIG. 7.

2. Preparation of array spots of test samples.

15 As in the case of Example 4, 64 types of labeled cDNAs  
were spotted in the form of the two -dimensional 8 x 8 array  
on each region of 2 mm square for fixing probes.  
Specifically, as schematically shown in FIG. 8, a pin system  
array preparing apparatus was used to form spots in the form  
20 of the two -dimensional 8 x 8 array on the sections arranged  
in a matrix form (8 x 8) in which each DNA probe was fixed.

3. Hybridization reaction.

25 A hybridization reaction was carried out using conditions  
and procedures similar to those ~~of~~ in Example 4. The result  
thereof is shown in FIG. 9. In the arrangement shown in FIG.  
7, with respect to spots on probes corresponding to the base  
sequence of the 42nd normal gene, fluorescence intensity was  
weak for six spots as in ~~the case of~~ Example 4. Also, no  
fluorescence was observed for one spot. In addition thereto,  
30 it was observed that ~~fluorescent~~ fluorescence was emitted from  
the spot at three points in the tenth probe region, at two  
points in the 41st probe region, and at one point in the 46th  
probe region, respectively.

35 Spot positions in which fluorescence in association with  
the formation of hybrid substances was observed in the prove

5 region having these base sequences including variations corresponded to spot positions of weak fluorescence intensity in the probe region having the above described 42nd original base sequence. Thus, if the base sequences of the probes are compared between both ~~the~~ regions, the base sequence of the  
10 tenth probe is ACTCCG, the base sequence of the 41st probe is the CCTCCA, and the base sequence of the 46th probe is CCTCTG with respect to the original base sequence of CCTCCG that of the 42nd probe ~~has~~. For their complementary sequences, it can be understood that with respect to ~~the~~ CGGAGG in the 42nd  
15 probe, the CGGAGT and G were changed to T in the tenth probe, the TGGAGG and C were changed to T in the 41st probe, and the CAGAGG and G were changed to A in the 46th probe. That is, it was confirmed that in test samples, forming hybrid substances with these tenth, 41st and 46th probes, cDNA fragments  
20 contained therein derived from the p53 gene caused one base mismatch with respect to the 42nd probe due to the above described variations.  
25

By this method, existence/not non-existence of variations and types thereof could be detected at the same time for all  
25 the 64 types of test samples.

Example 6

Preparation of a substrate for probe matrices  
partitioned by patterns. Substrate for Probe Matrices  
Partitioned by Patterns

30 A glass substrate with an epoxy group introduced to the surface and with black matrices for probe matrices was prepared in accordance with the following procedure.

1. Introduction of an epoxy group to the surface of the substrate.

35 A glass substrate made of synthetic quartz (50 mm x 50 mm) was first subjected to ultrasonic cleaning using a 2%

5 sodium hydrate solution, and was then subjected to UV ozone processing to clean the surface. A 50% methanol solution containing 1% of a silane coupling agent (trade name: KBM 403; manufactured by The Shin-Etsu Chemical Co., Ltd.) containing a silane compound having an epoxy group bonded  
10 thereto ( $\gamma$ -glycidoxypropyltrimethoxysilane) was stirred at room temperature for three hours to perform a preliminary treatment for hydrolyzing the methoxy group in the silane compound. This solution already subjected to the hydrolysis treatment was applied to the surface of the above described  
15 clean substrate with a spin coater, and was heated and dried at 100°C for 5 minutes to form a binding coating of the silane coupling agent on the surface of the substrate. Through the formation of this coating, the epoxy group contained in the silane compound was introduced to the surface of the  
20 substrate.

2. Formation of black matrices-

Then, A DEEP-UV resist containing carbon black (negative type resist for black matrices) (trade name: BK-739P; manufactured by Nippon Steel Chemical Co., Ltd.) was applied  
25 on the surface of the substrate with a spin coater, so that the film thickness after curing was 5  $\mu\text{m}$ , and it was heated for curing on a hotplate at 80°C for 5 minutes. By the proximity exposure using a DEEP-UV aligner, a pattern was exposed to light using as an exposure mask a mask for  
30 negatives with patterning applied to a region of 10 mm x 10 mm, so that the distance x between adjacent wells was 100  $\mu\text{m}$  and the outer shape of the well was a ~~square of~~ 1 mm x 1 mm square. Then, the development was carried out with a ~~developer of an~~ inorganic aqueous alkaline developer solution  
35 using a spin drier, and the substrate was washed with pure

5 water to completely remove the developercompletely. Then, it  
was briefly dried using the spin drier, and was thereafter  
heated in a clean oven at 180°C for 30 minutes to fully cure  
the resist. As a whole, a substrate with 400 wells arranged  
10 in a predetermined arrangement and black matrices (resist  
walls) partitioning adjacent wells was obtained. Furthermore,  
the internal volume of each well is calculated as 5  $\mu$ l if the  
thickness of the solution is 5  $\mu$ m. Also, in the surface of  
the prepared black matrix, the angle of contact to water was  
93 degrees and wettability with water was significantly low,  
15 while in the bottom of the well, the angle of contact to water  
was 35 degrees and the wettability with water was high.

3. Fixation of Fixing probe DNA-

20 64 oligonucleotides of 18 mer with an amino group bound  
to the hydroxyl group of the five prime-end through a  
phosphate group and hexamethylene were prepared as DNA probes.  
The 64 probes are same as those prepared in Example 5 as with  
respect to base sequences, but are different in the sense that  
an amino group is introduced in its their five prime-end  
instead of a thiol group.

25 5  $\mu$ l of solution of these DNA probes was injected into  
each well under a microscope, and was left in a humidified  
chamber to allow the probe to bind to the substrate through  
the reaction between the amino group of the five primer-end  
and the epoxy group on the substrate.

30 (Example 7)

Analysis of cDNA derived from the p 53 gene that has been  
prepared from mRNA, using the probe matrix substrate  
partitioned by the pattern that has been prepared in Example  
6-6 is as follows.

5        As in the case of Example 4, 64 types of labeled cDNAs  
were spotted in each probe region of 2 mm square as an  
arrangement of 8 x 8 spots, as shown in FIG. 8, using a pin  
system array preparing apparatus.

10      A hybridization reaction was carried out by a method  
similar to that ~~of example 4.~~ in Example 4.

      The obtained result was similar to that ~~of~~ in Example 5.

5 SEQUENCE LISTING

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<120>An assay of many samples for multiple items at the same time  
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5 ABSTRACT OF THE DISCLOSURE

Multiple specimens, typically biological samples having different properties and origins, are bound onto matrix substrates, and oligonucleotides, proteins and drugs are spotted on each matrix in an array to examine those specimens  
10 at the same time for multiple items.